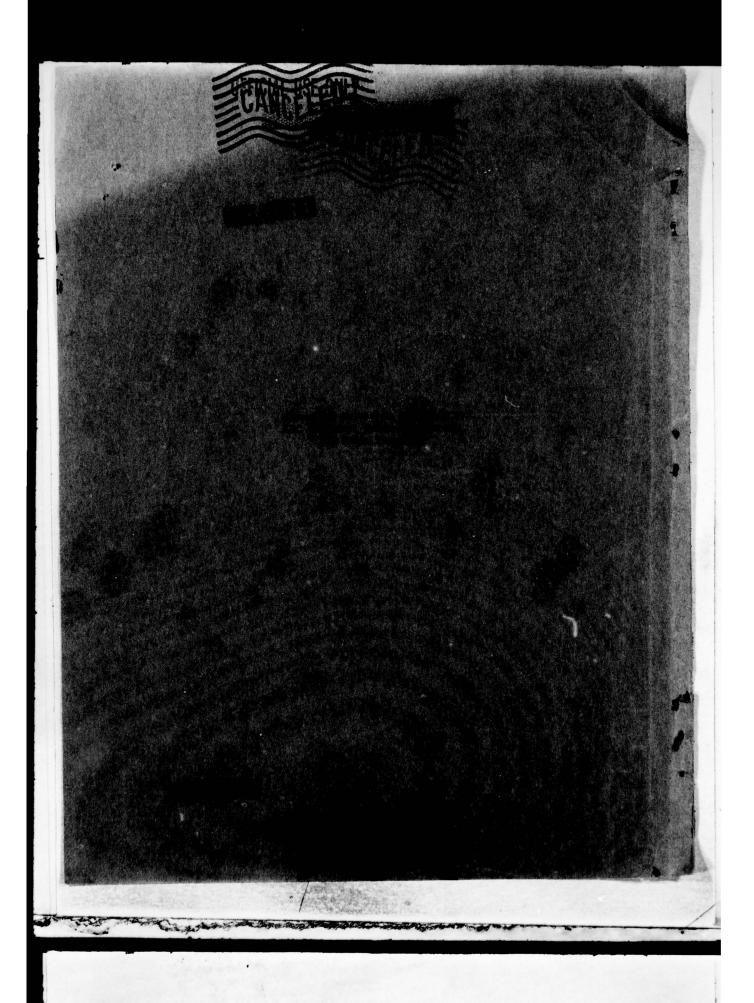


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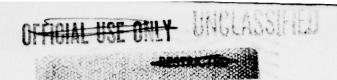
Annex 3.1

U. S. Army Structures

Appendix 2 As-built Construction





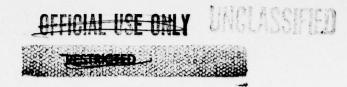


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U. S. ARMY STRUCTURES

Appendix 2 As-built Construction

by

AMMANN & WHITNEY Consulting Engineers

Approved by: SHERWOOD B. SMITH

Director, Program 3

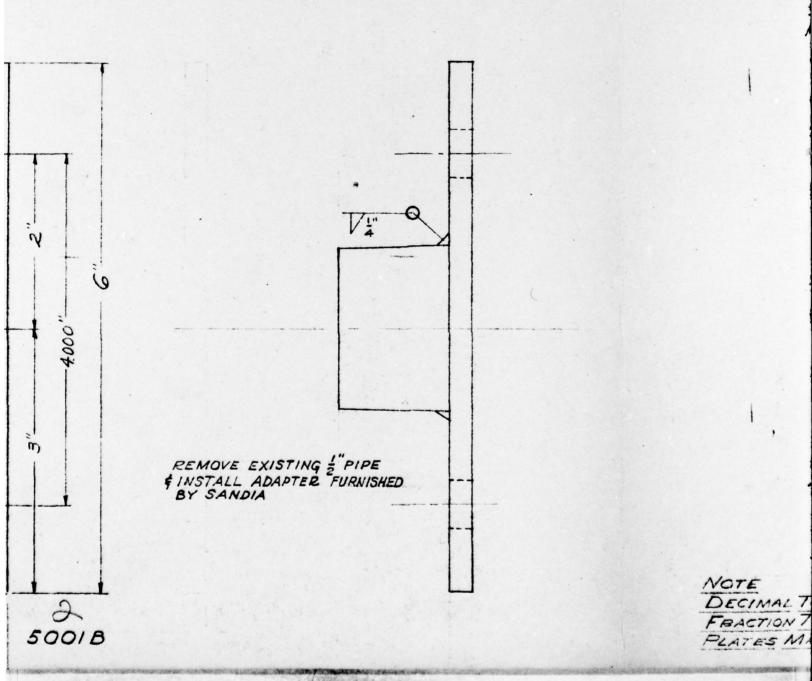
Approved by: ALVIN C. GRAVES
Scientific Director

New York, New York November 1951



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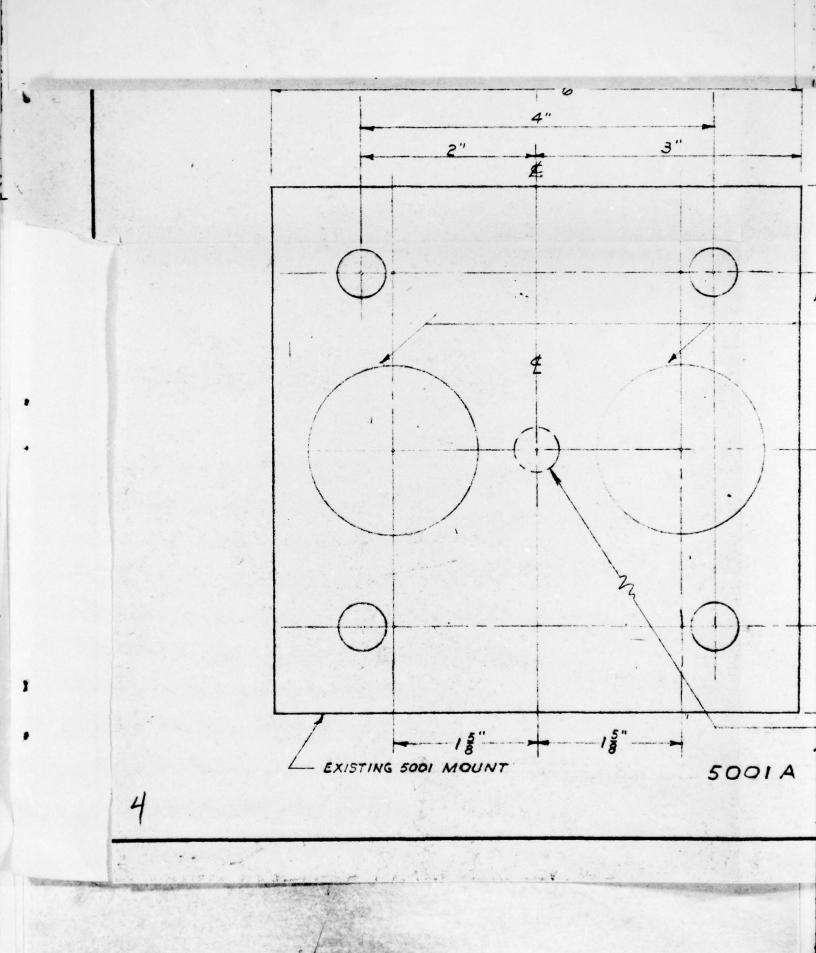


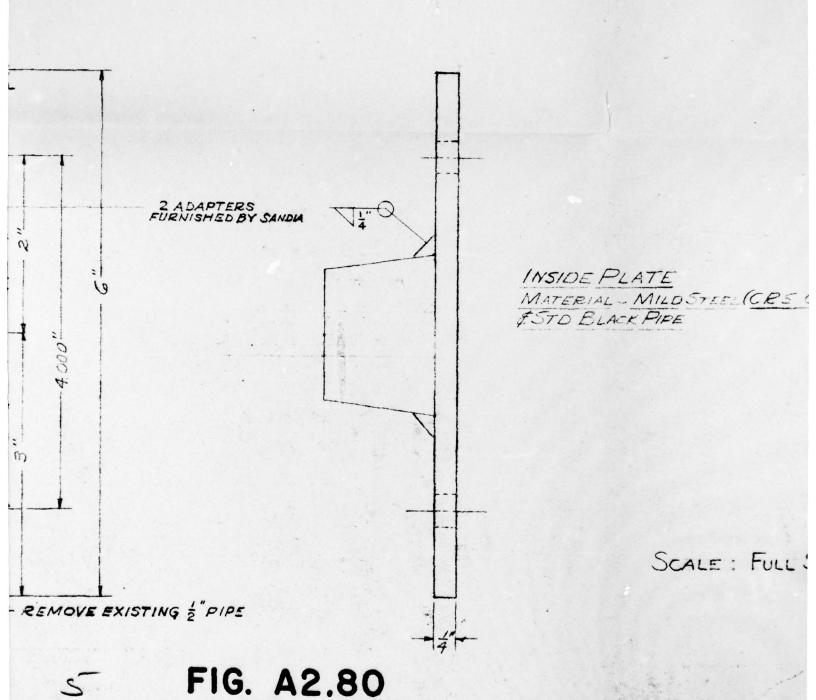
PAGE III

MODIFICATION OF 5001 MOUNT USED ON DWGS.

5104	5128
5/13	5/3/
5115	5/32
5/18	5133
5122	5107
5126	

NOTE 3
DECIMAL TOLERANCE 10.005
FRACTION TOLERANCE 132"
PLATES MAY BE TORCH CUT





TERIAL - MILDSTEEL (CRS OR HRS)

UNCLASSIFIED

SCALE: FULL SCALE

REVISIONS

NO. DATE

DESCRIPTION

1 3/21/5 Corrected inclations
2 5/4/51 GENERAL REVISION
AS BUILT AS SHOWN

DOR THIN PANELS & SLABS

HOLMES & NARVER
INCORPORATED
ENGINEERS

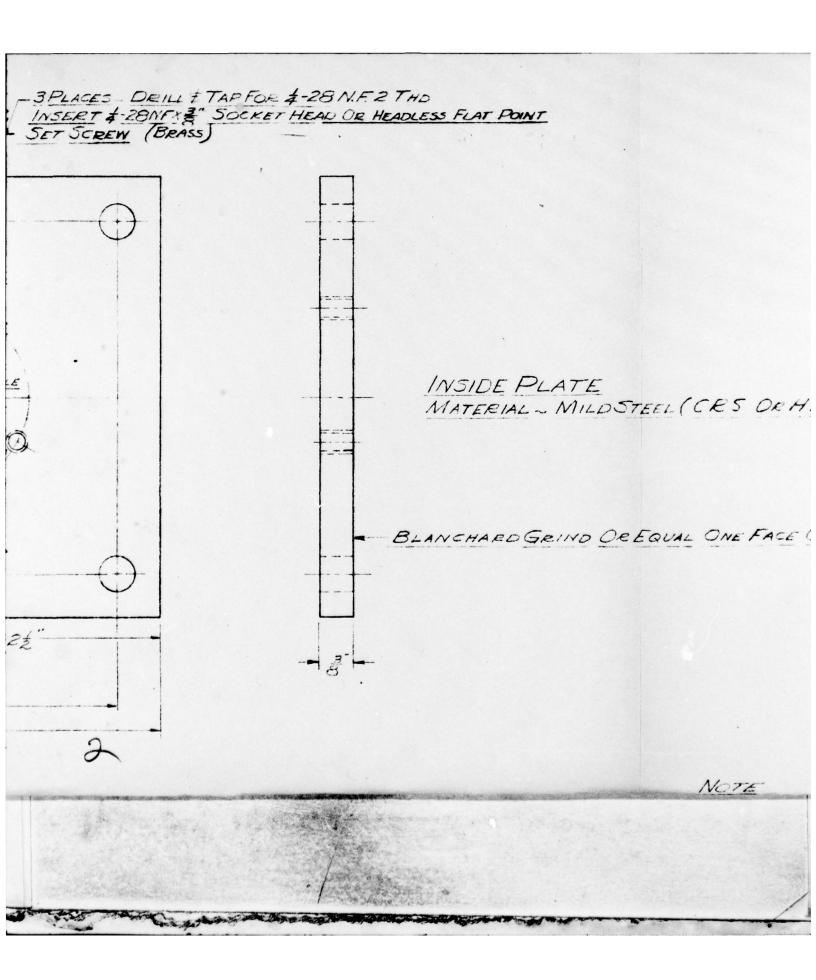
824 S. FIGUEROA ST. LOS ANGELES

MOUNT
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UNCLASSIFIED 2.000 DIA BOLT CIRCLE 4.000



PAGE 112

EEL (CRS ORHRS)

QUAL ONE FACE ONLY

9

NOTE

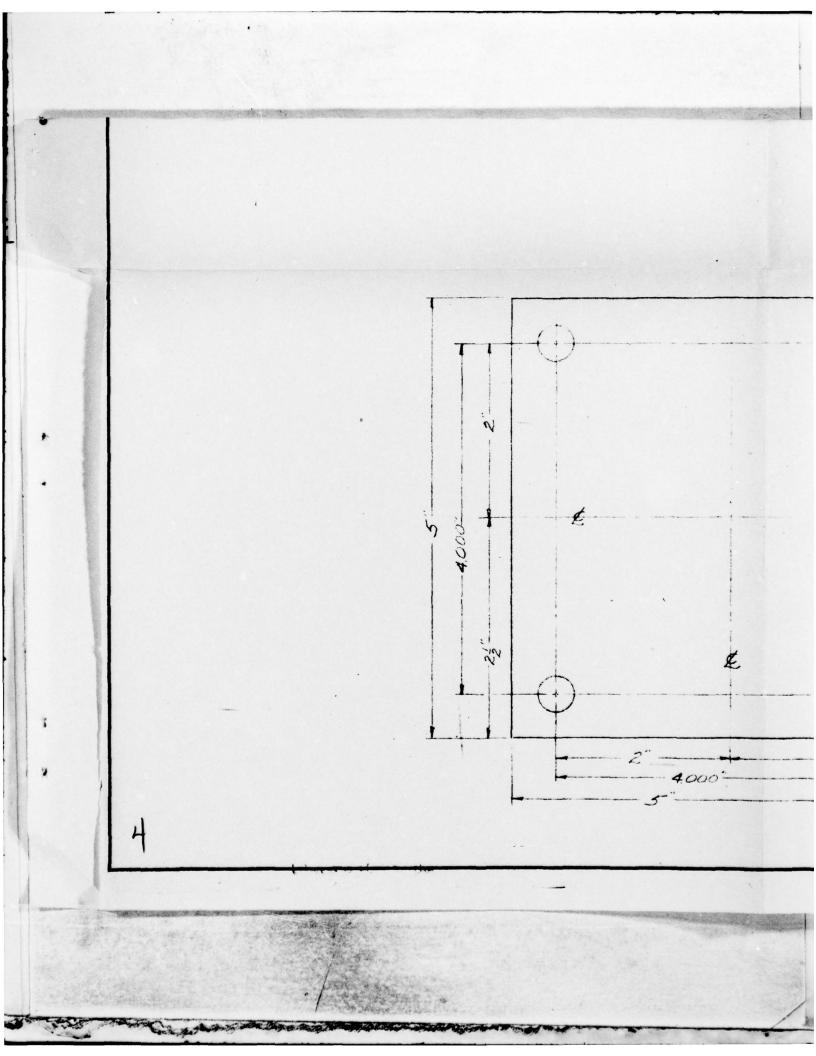


PLATE MAY E

8 PLACES - 7" DIA DRILL

OUTSIDE PLATE MATERIAL - MICOSTEEL (CRSCE H.R.S.)

SCALE : FULL SCALE

FIG. A2.81

MALTOLIEAN E 10.005" TONTOLEPANTE """ TEMAN BETORCH CUI

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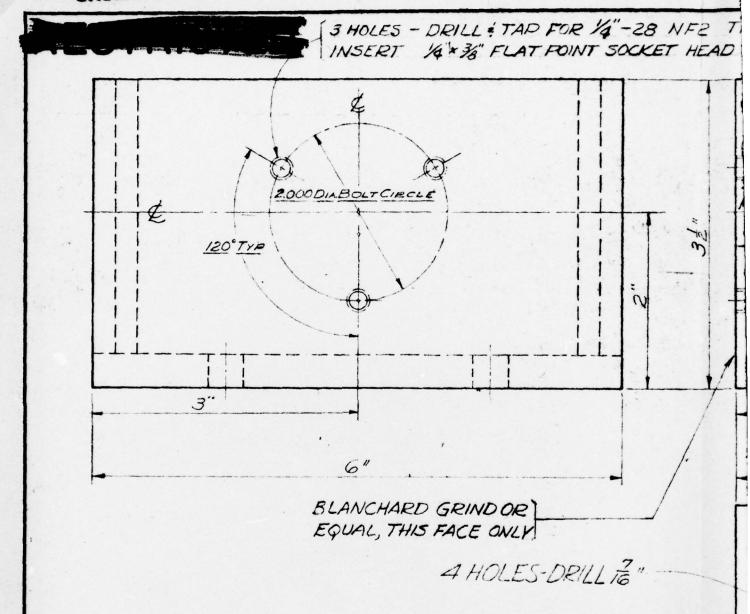
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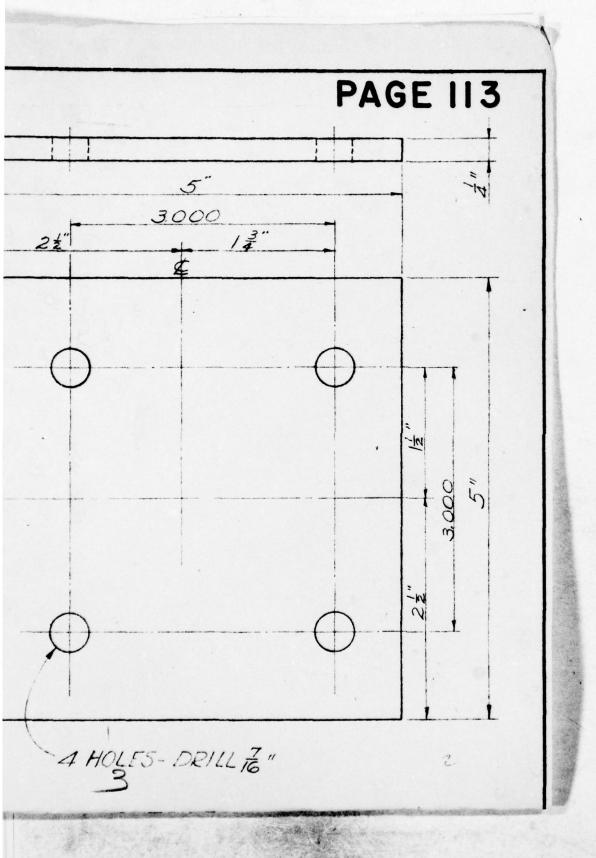
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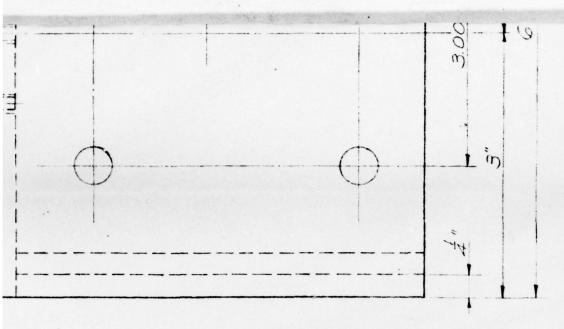
TO THE REAL PROPERTY.





INSIDE CLIP ANGLE

4



(CRS OR HRS)

NOTE:

PLATES MAY BE TORCH CUT

FIG. A2.82

SCALE: FULL SIZE

OUTSIDE PLATE
MATERIAL: MILD STEEL (CRS OR HRS)

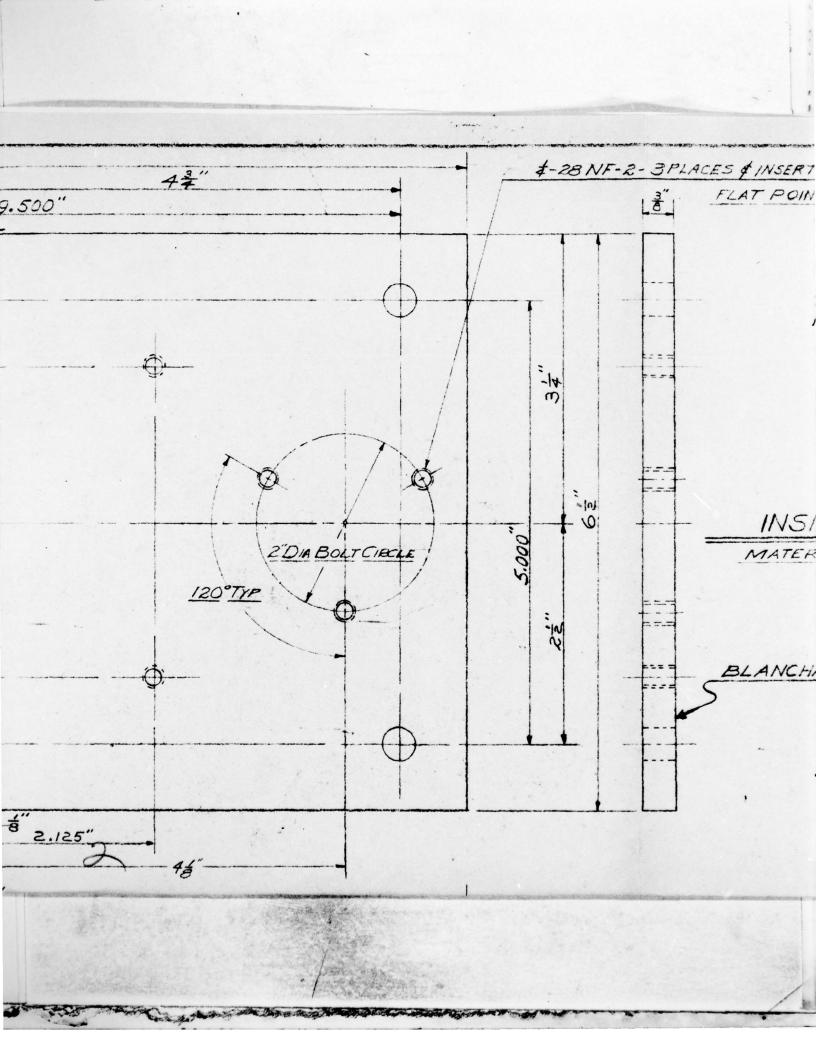
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			JOB NO. APPROVED 500	

UT

6

UNCLASSIFED 5 É" DRILL FTAP -4"-20NC-2 THD 10 PLACES \$ INSERT & SOCKET HEAD OF HEADLESS FLAT POINT SET SCREW (BRASS) TO DRILL 6 HOLES



AT POINT SET SCREW (BRASS)

PAGE 114

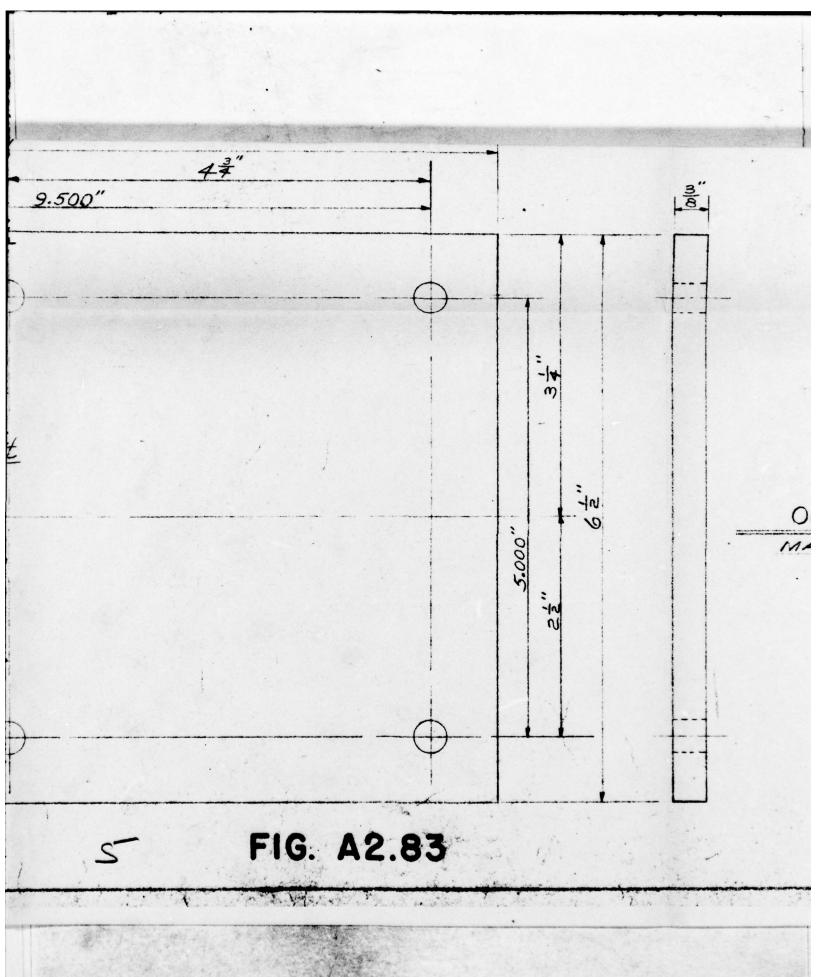
INSIDE PLATE

MATERIAL: MILD STEEL (CRS OR HRS)

BLANCHARD GRIND OR EQUAL - ONE FACE ONLY

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5 É" TORILL 6 HOLES



OUTSIDE PLATE

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MATERIAL: MILD STEEL (CRS OR HES)

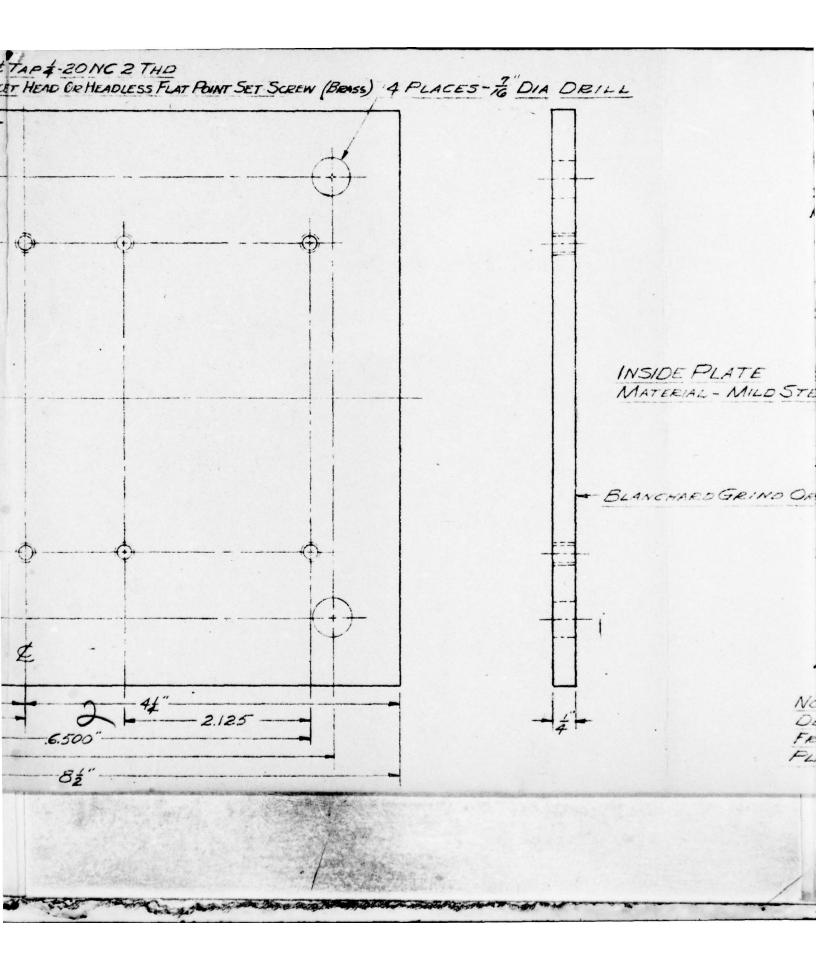
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SCALE: FULL SCALE

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PAGE 115

PLATE L-MILD STEEL (CRS OR HRS)

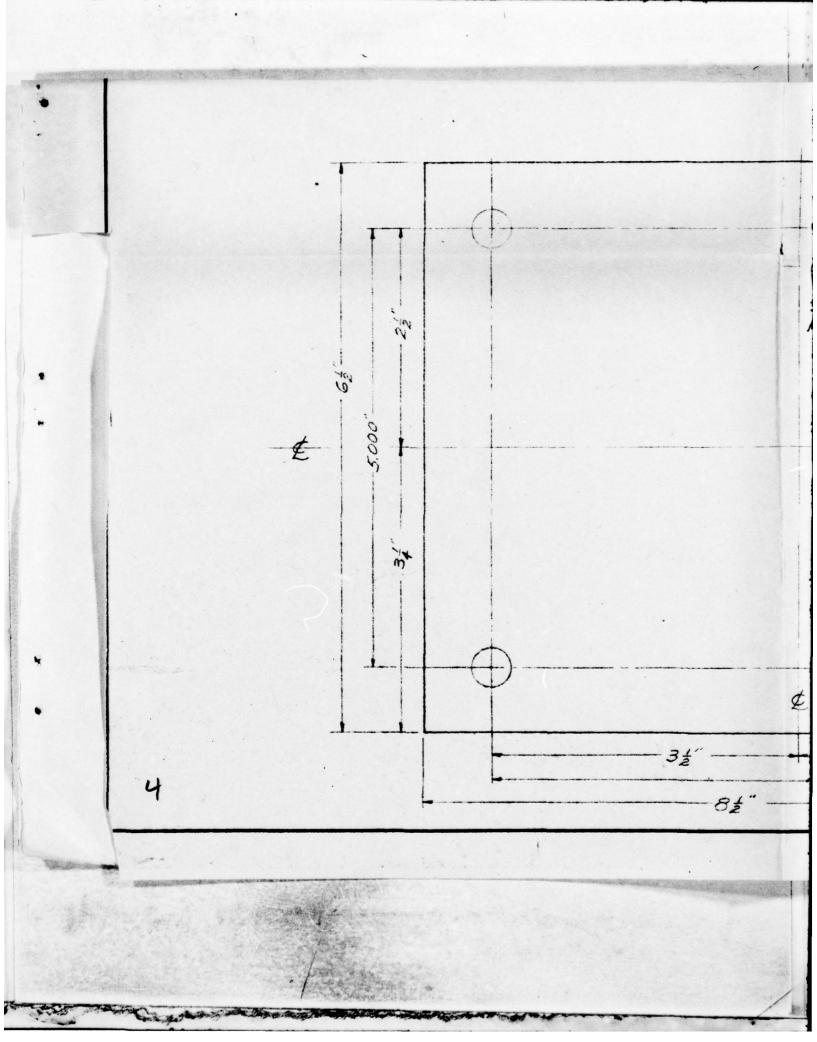
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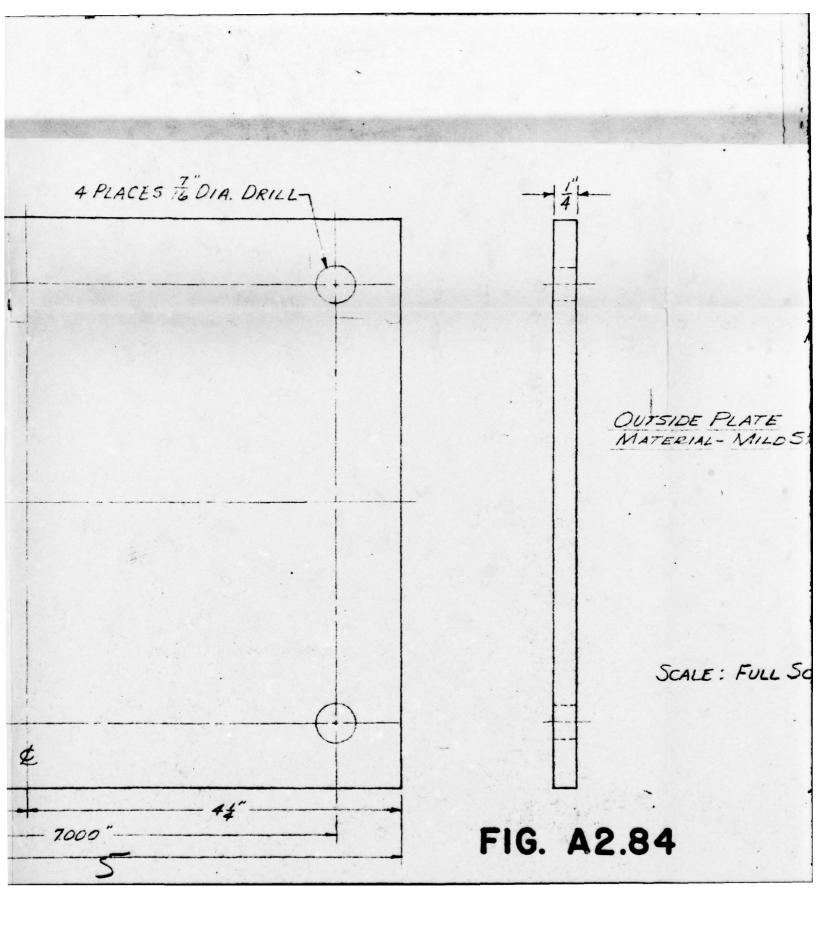
NOTE

DECIMAL TOLERANCE = 0.005"

FRACTION TOLERANCE = 1/32"

PLATE STOCK MAY BETORCH CUT





E PLATE IAL- MILOSTEEL (CRS OR HRS)

UNGLASSIFIED

LE: FULL SCALE

REVISIONS

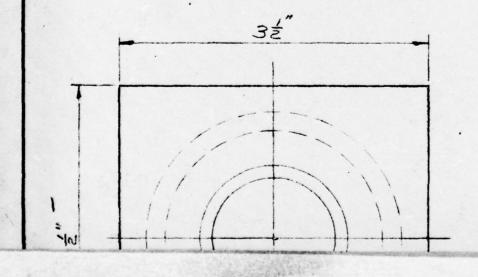
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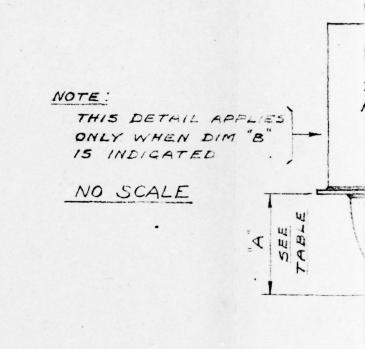
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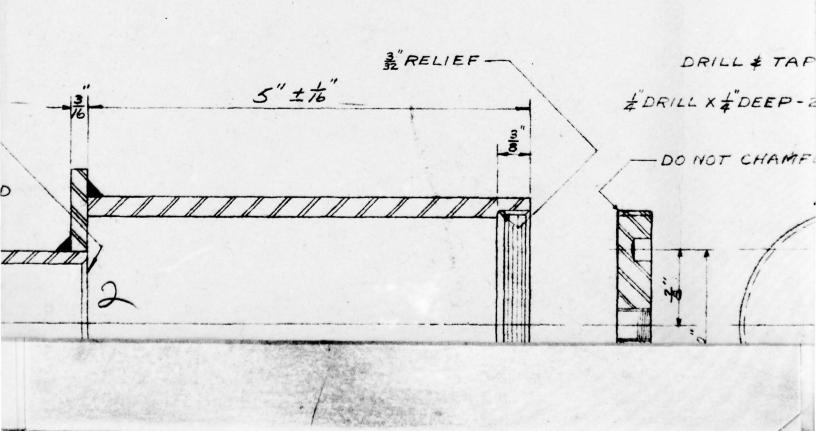
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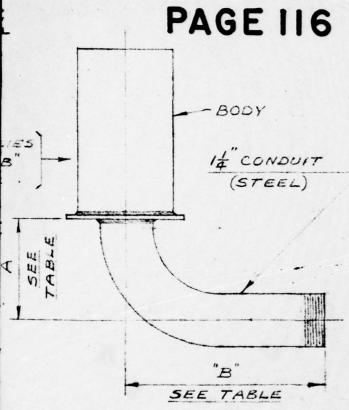


CHAMFER TX45

TI4" STO. PIPE THO



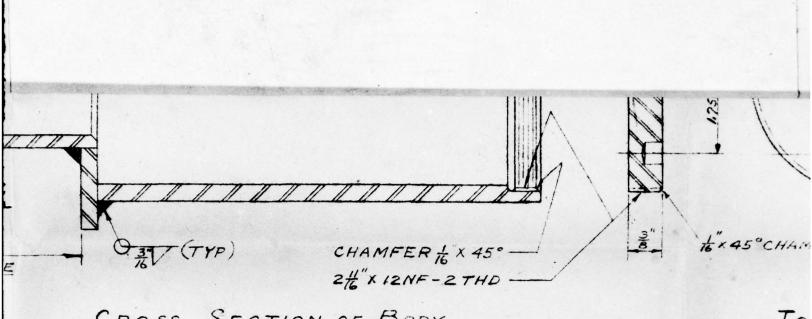




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C	5	
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1	14	
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P	18	
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A	96	-CONDU

SEE TABLE ENA VIEW



CROSS SECTION OF BODY

MATERIAL: SHELBY TUBING-2300 2,4381D

MILD STEEL PLATE (CRS OR HRS)

14" STD. BLACK PIPE

MA

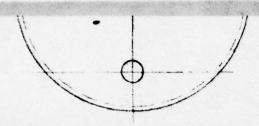
NOTE
BREAK SHARP EDGES

DECIMAL TOLERANCE ± 0.00
FRACTION TOLERANCE ± \$\frac{1}{2}E

PLATE STOCK MAY BE TORCE

FIG. A2.85

SCALE: FULL



X45°CHAMFER

7677 181

TOP VIEW-PLUG MATERIAL: BRASS

ENCLASSIFIED UNCLASSIFIED

CE ± 0.005" NCE ± 52" BE TORCH CUT

LEI FULL SCALE

FOR POURED-IN-PLACE CONCRETE

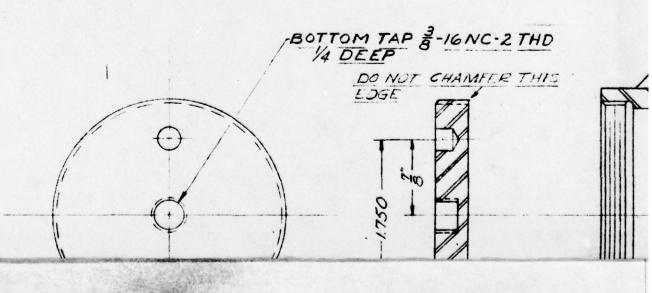
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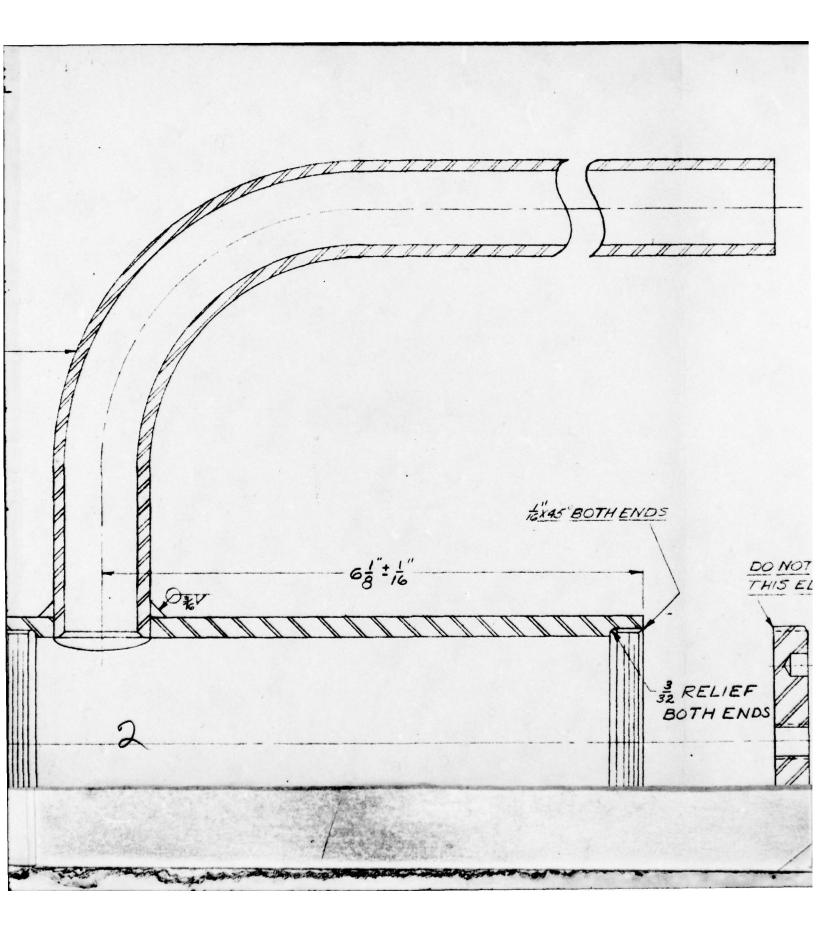
ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES

MOUNT

FOR PRESSURE GAGE

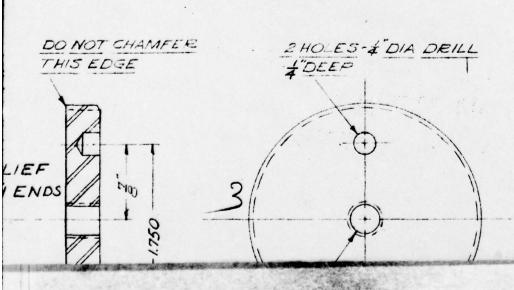
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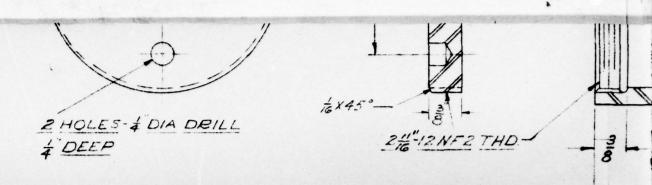




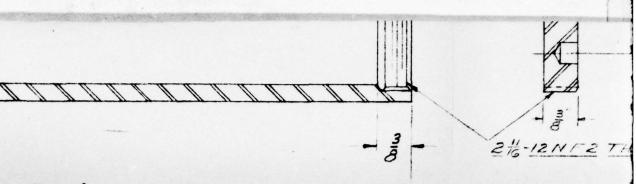


LET.	DIM.
a	74
6	8
С	9
d	10
e	11
f	12





TOP VIEW LH PLUG MATERIAL: BRASS



DIM A SEE TABLE

CROSS SECTION OF BODY

MATERIAL: SHELBY TUBING 2800 2.43810

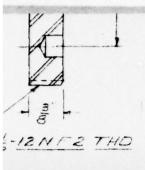
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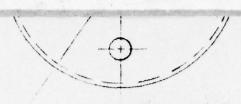
NOTE

DECIMAL TOLERANCE \$ 0.005"
FRACTION TOLERANCE \$ 32"

SCALE : FULL SCALE

FIG. A2.86





- DRILL TAP 3"-16NC-2 THO

MATERIAL BRASS

UNCLASSIFIED

FOR POURED IN PLACE CONCRETE

		REVISIONS	HOLMES & NARVER
NO.	DATE	DESCRIPTION	INCORPORATED
1	3/24/57	CORRECTED	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES
i	5/6/51	AS BUILT AS SHOWN	MOUNT
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205"

z"

FULL SCALE

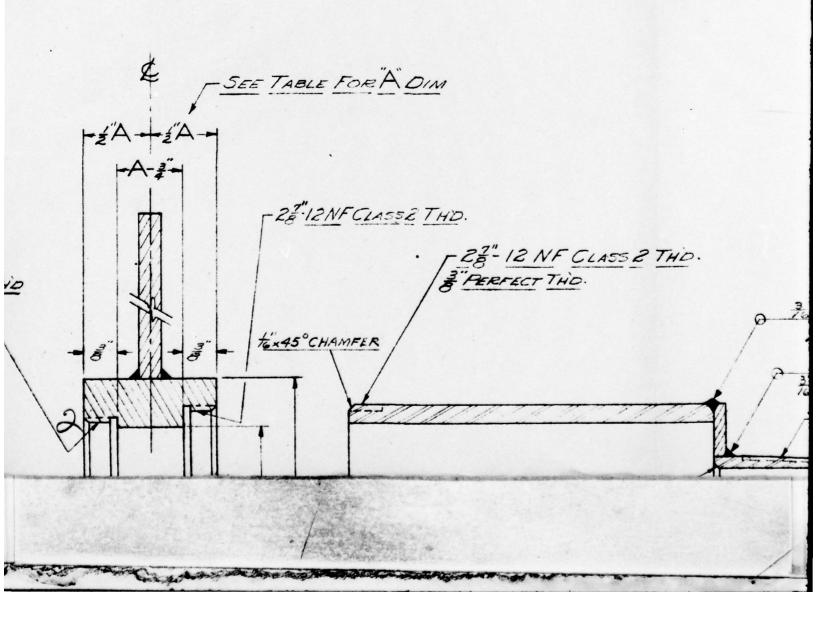
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211.12 NF - 2 THO

DO NOT CHAMFER

CHAMFER & X45°

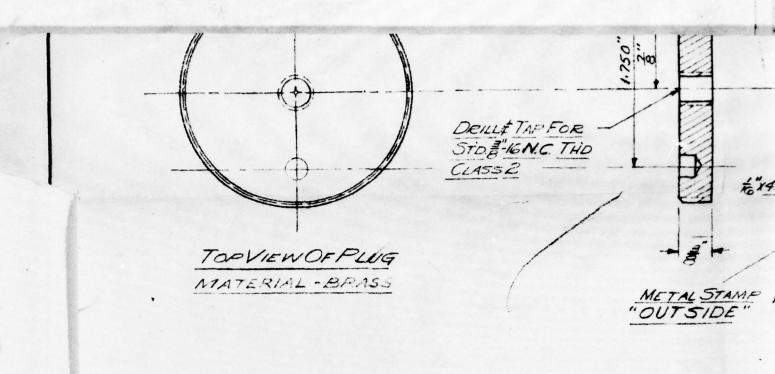
#"DRILL #"DEEP 2 PLACES



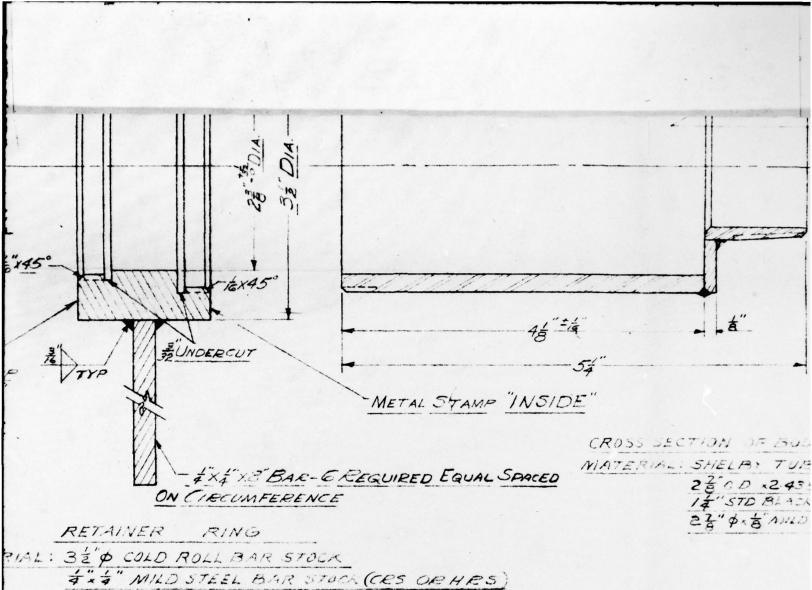
PAGE 118

TABL	EA
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e	2"
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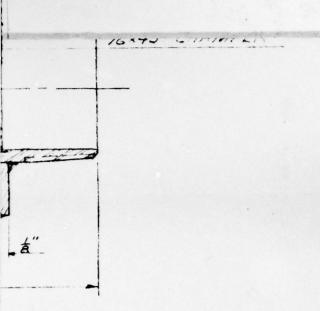
STDIA" PIPE THO



MATERIA



NOTE BREAK ALL SHARF EDGES DECIMAL TOLERANCES ± 0.005" FRACTION TOLERANCES ± 52" PLATE MAY BE TORCH CUT



ON OF BUDY WELB: TUBING 6 0 D x2.438 I D L' \$ & STEEL A (CRS OF HES)

EDSES ...

5 ± 0.005" 1085 ± 52"

SCALE: FULL SCALE UNGLASSIFIED

FORTHIN PANELS & SLABS

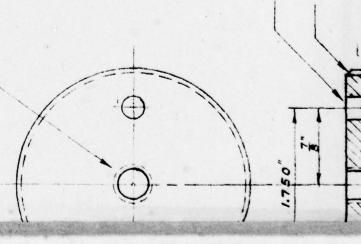
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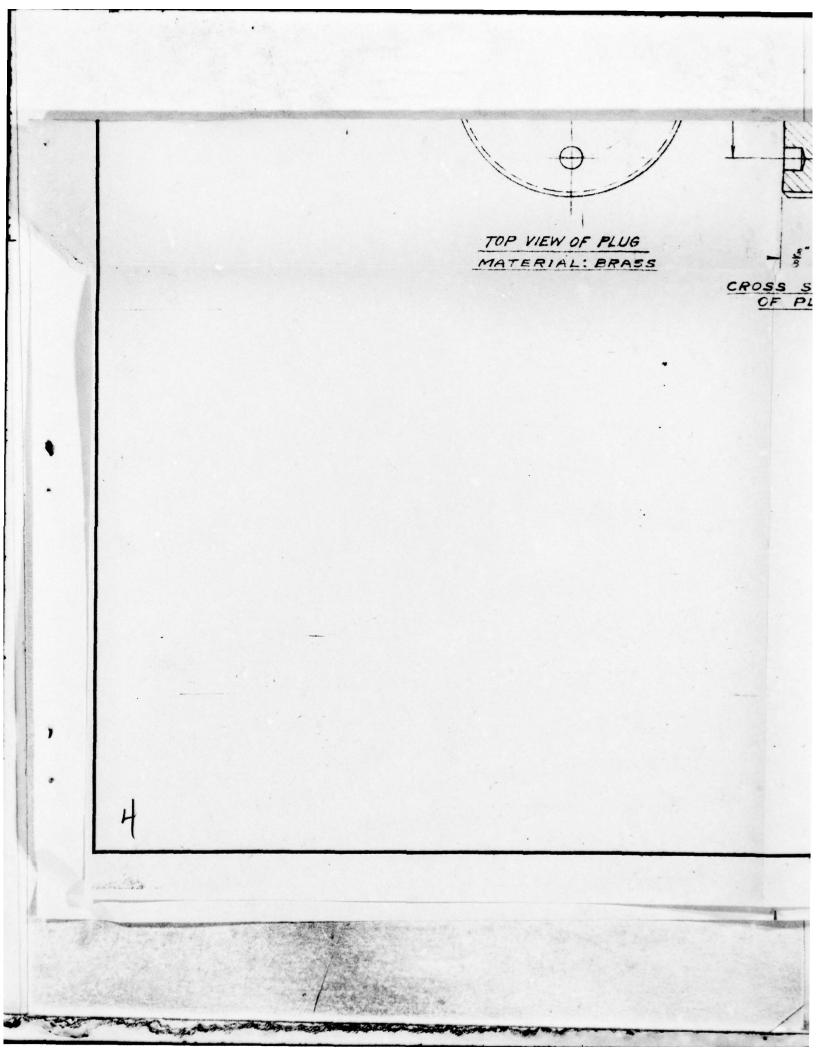
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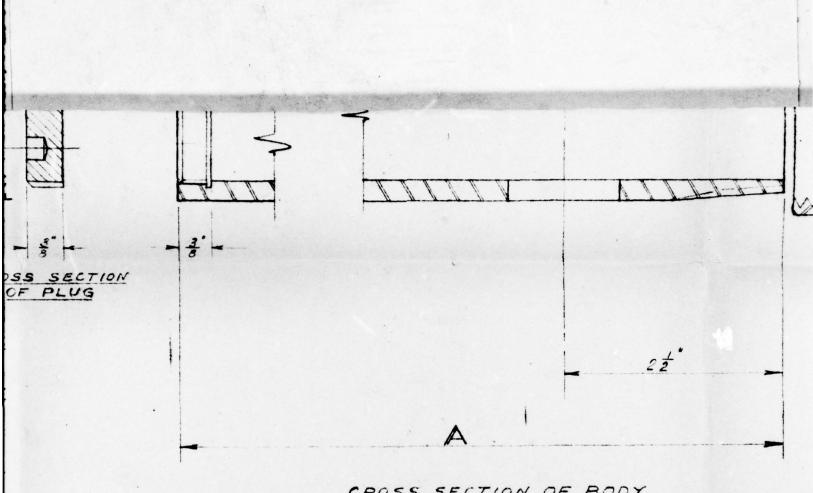
DRILL & TAP FOR 3" 16 NC-2

PAGE 119

A	PART NO.
3-6"	5009
6'-0"	5009 A

-27 STD PIPE THO.





CROSS SECTION OF BODY MATERIAL: SHELBY TUBING 2700-2.438"1D

NOTES

DECIMAL TOLERANCE ± 0.00:

FIG. A2.88



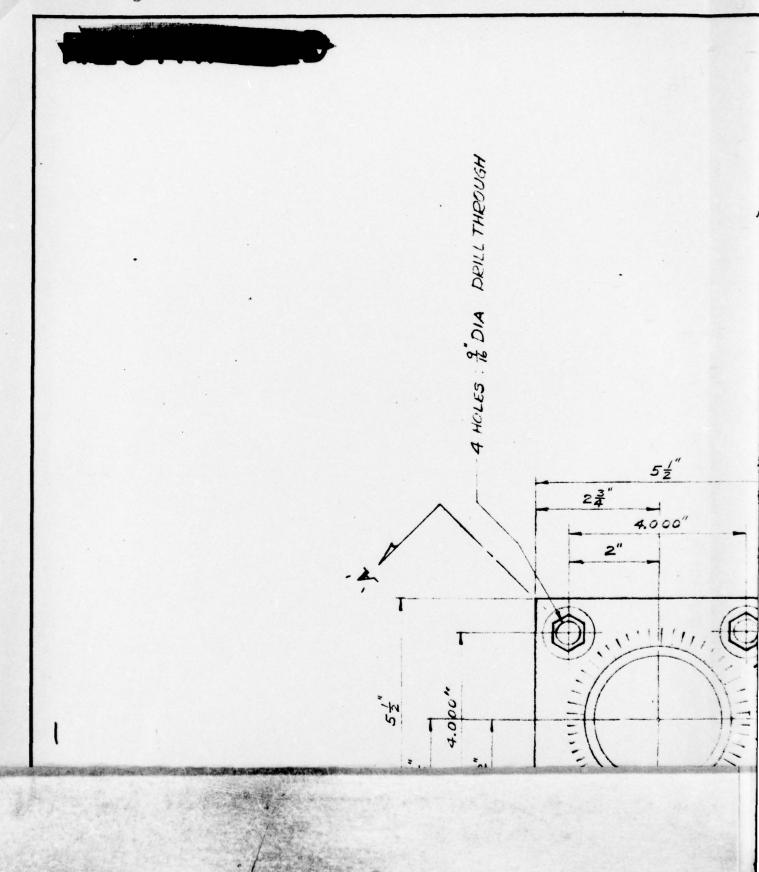
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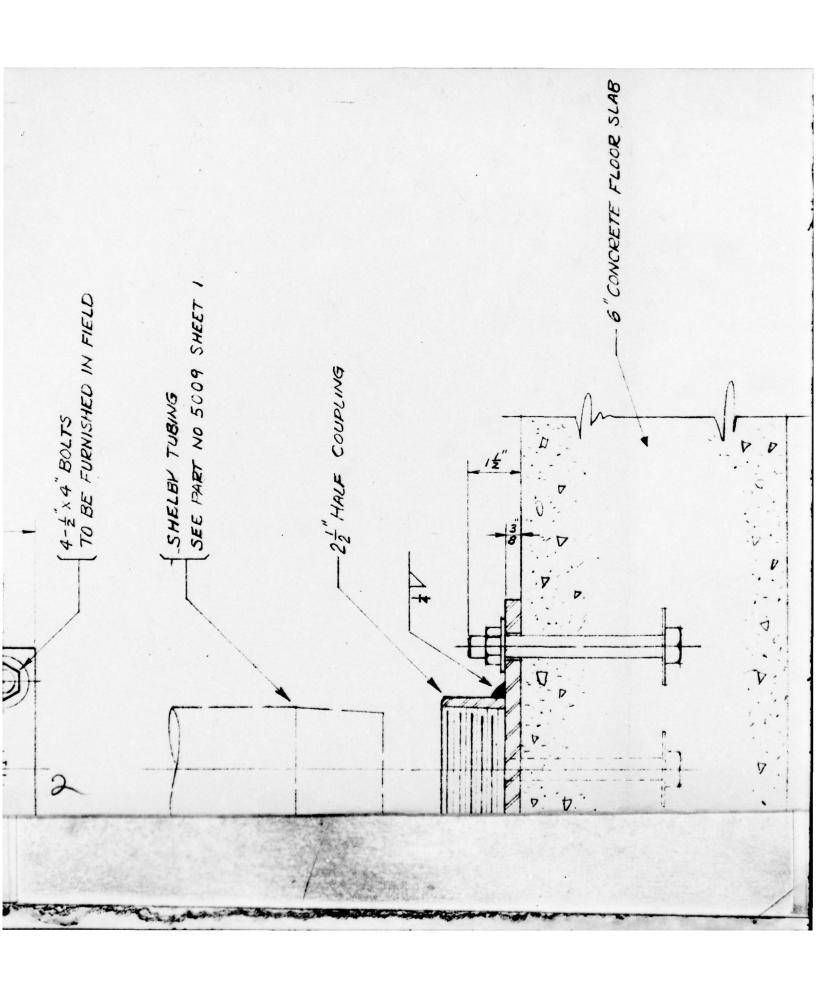
SCALE: FULL SCALE

ANCE ±0.005"
"OLERANCE ± 1/2"

FOR FREESTANDING INTERIOR PRESSURE

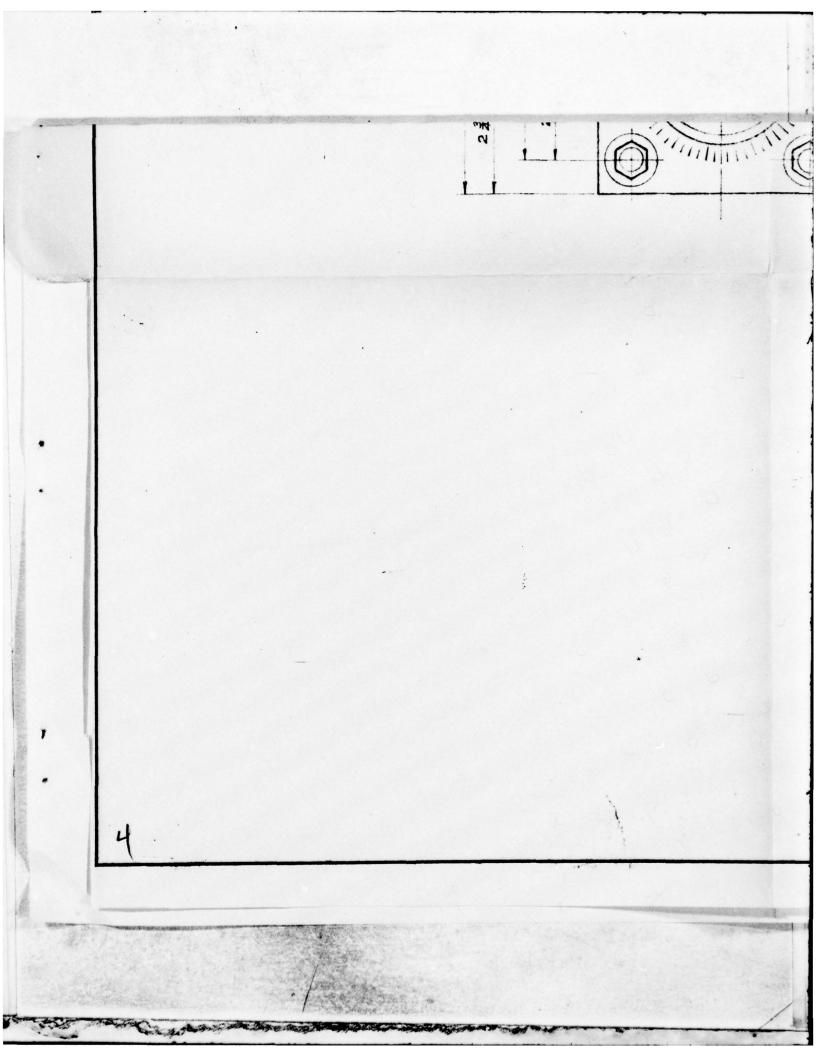
		REVISIONS	HOLMES & NAR	VER
NO.	DATE	DESCRIPTION	INCORPORATED	
1	3/23/51	CORRECTED NOTATIONS	ENGINEERS 824 S. FIGUEROA ST. LOS	ANGELES
		AS BUILT AS SHOWN	MOUNT FOR PRESSUREG	AUGE
	100			

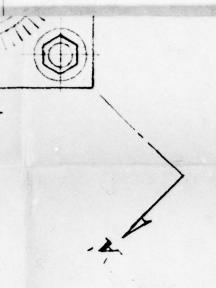


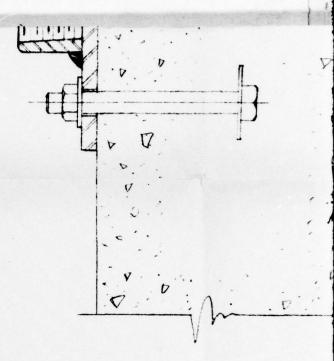


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710M A-A







BEARING PLATE

MATERIAL:

BASE PLATE - MILD STEEL (CRS OR HES)

FÍG. A2.89

SEC

Notes

DECIMAL TOLERANCE ± 0.005"
FRACTIONAL TOLERANCE ± 1/32"

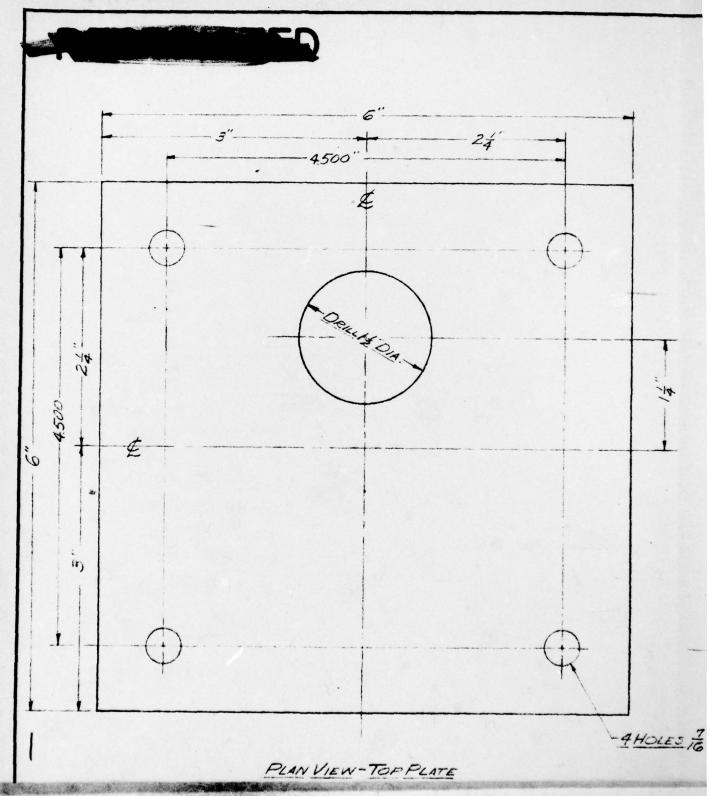
SCALE: 1/2"=1"UNCLASSIFIED

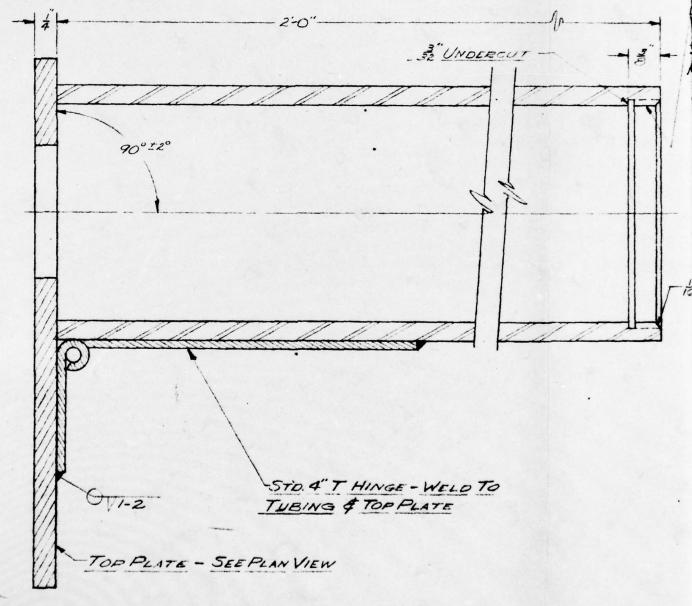
FOR FREESTANDING INTERICE PELSSURE

		REVISIONS	HOLMES & NARVER
NO.	DATE	DESCRIPTION	INCORPORATED
1	3/22/51	CORRECTED	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES
	5/4/4	AS BUILT AS SHOWN	MOUNT
			FOR PRESSURE GAUGE
			FOR PRESSURE GAUGE CH. V DATE 3-28-50 SHEET NO. 5009

UNCLASSIFIED

Carles de Director



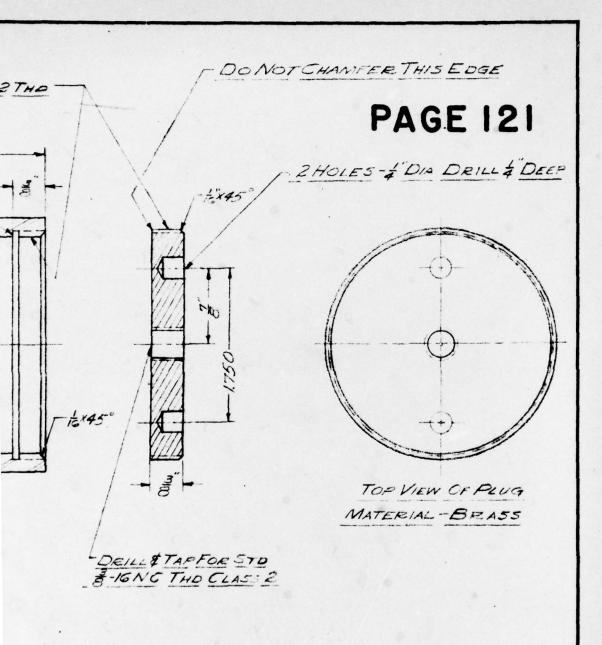


DIA DRILL

Charles and Annale

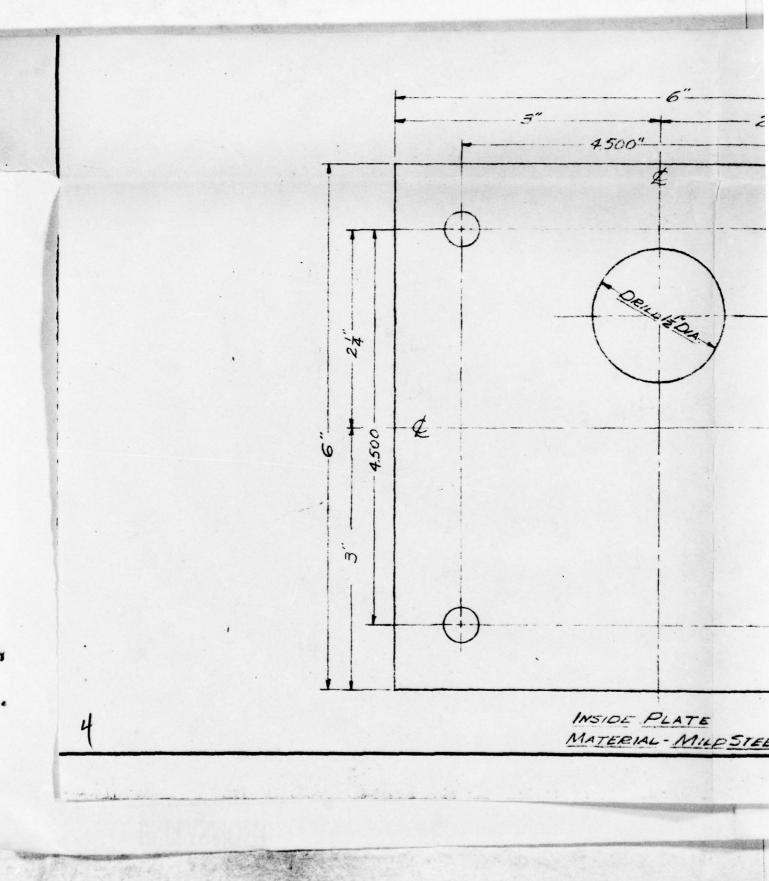
CROSS SECTION OF BODY

MATERIA SURIE T.

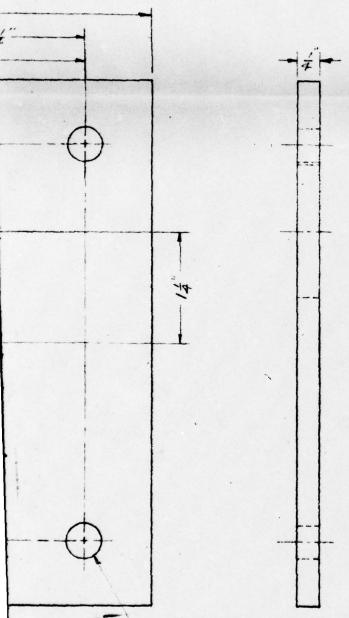


3

Carlon of the work



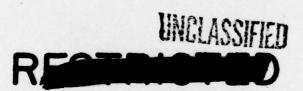
STEEL HINGE MILOSTEEL PLATE (CRS ORHES)



NOTE:
DECIMAL TOLERANCE + 0.005"
FRACTION TOLERANCE + 1/32"
PLATE STOCK MAY BETOKEN CUT

(CRS OR HRS)

FIG. A2.90

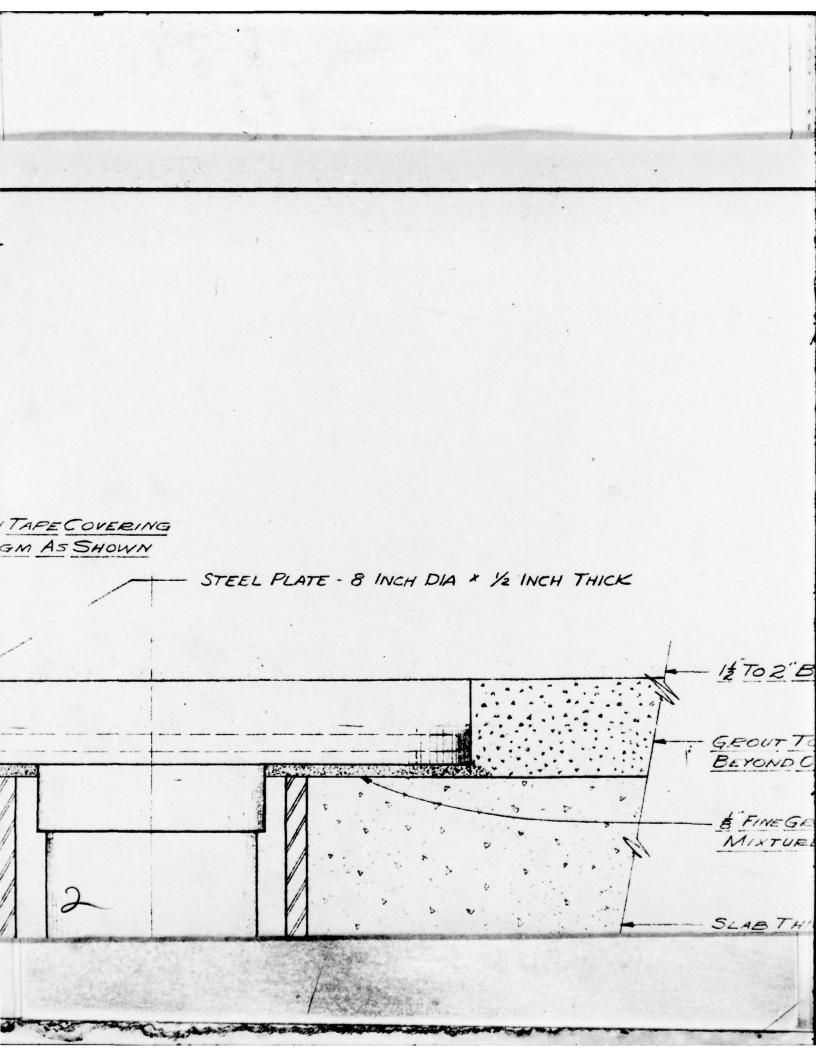


SCALE : FULL SCALE

FORAIC PRESSURE ABOVE EARTH COVERED STRUCTURES

		REVISIONS	HOLMES & NARVER		
NO.	DATE	DESCRIPTION	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELE		
1	3/20/51	CORRECTED			
	10		MOUNT FOR PRESSURE GAUGE		
		10			





PAGE 122

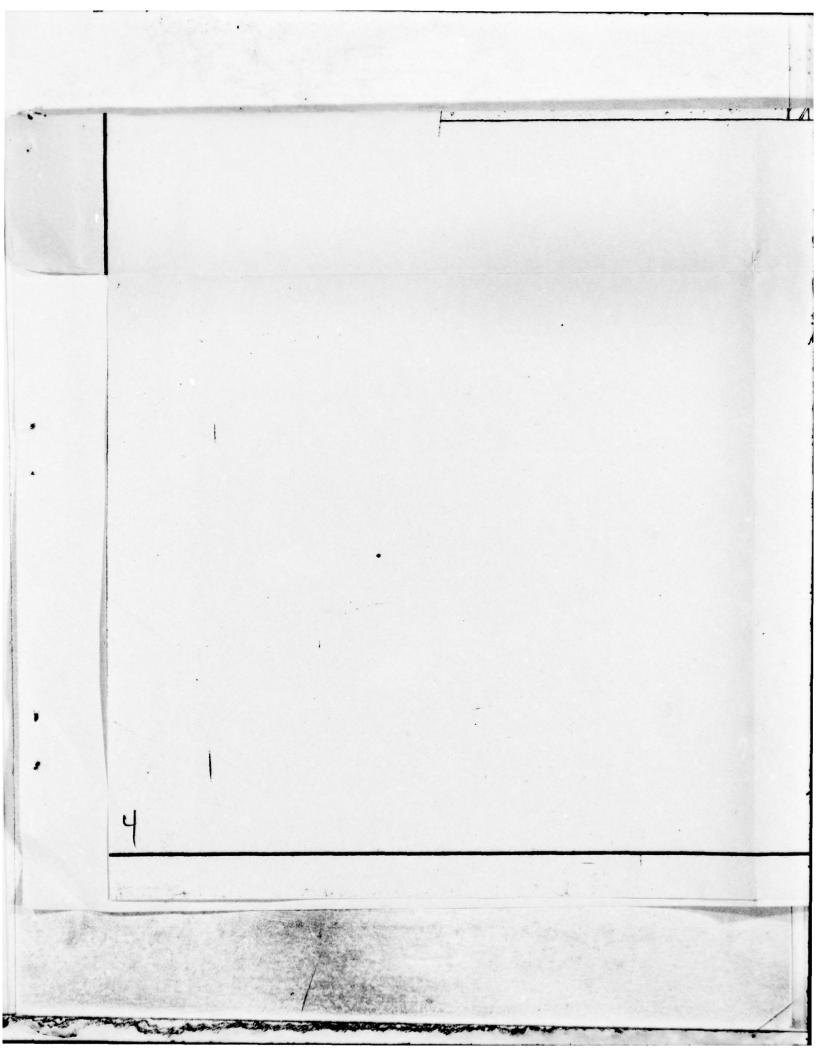
12 TO 2" BED OF SAND

GEOUT TO EXTEND NOT LESS THAN 1-0" BEYOND OUTSIDE EDGE OF DIAPHRAGM

MIXTURE OF I TOIS BY VOLUME

S XNESS VARI

SLAB THICKNESS VARIES



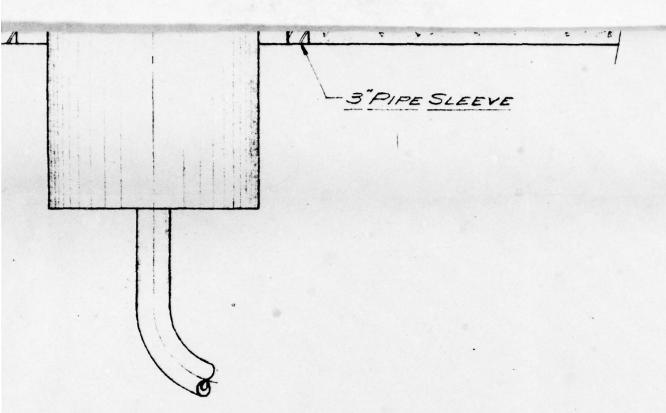


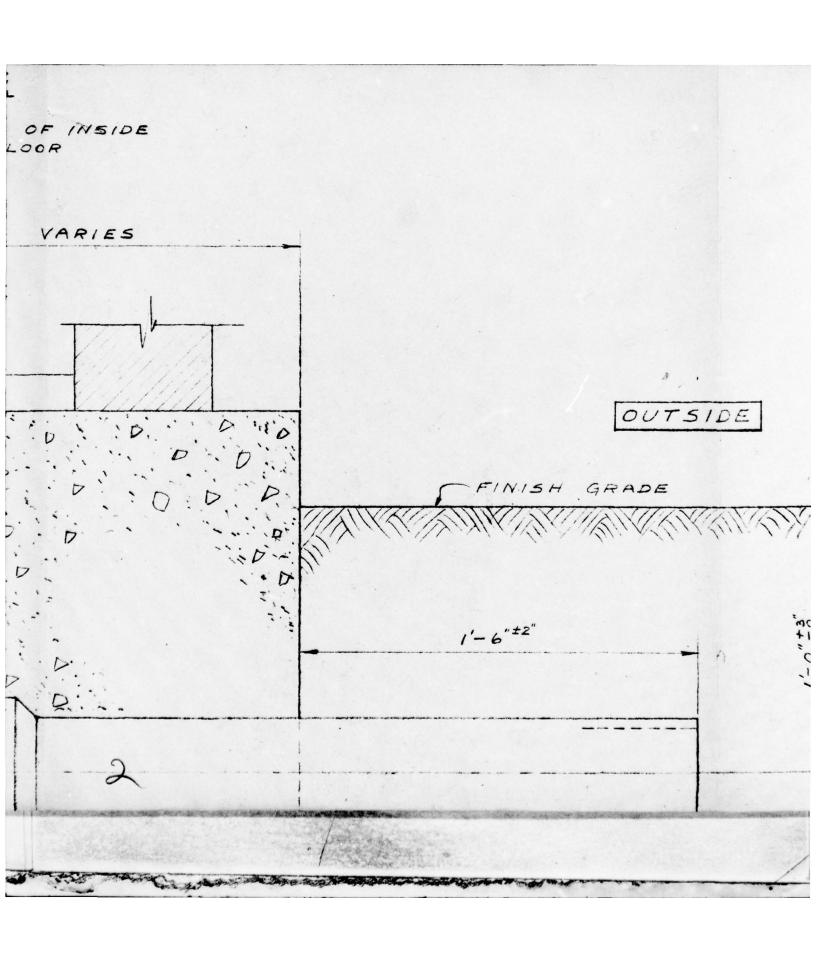
FIG. A2.91

SCALE: FULL SCALAINGLASSIFED

FOR THIN PANELS & SLABS

		REVISIONS	HOLMES & NARVER				
NO.	DATE	DESCRIPTION	ENGINEERS 10NS 824 S. FIGUEROA ST. ILOS ANGEL				
1		CORRECTED			ANGELES		
2	5/9/51	GENERAL REVISION AC BUILT AS SHOWN	EART	MOD FO TH PK	2		PE"
				GAL	IGE		
			DR.	CH.LV	DATE 9-4	-50	SHEET NO.
		*	308 NO.	APPROVE	79	3	5011

UNCLASSIFIED TOP SET FLUSH WITH TOP OF I 8" VA INSIDE



PAGE 123

SIDE SIDE

4"PIPE, (STEEL PIPE, CAST
IRON, CONDUIT, CLAY TILE,
OR TRANSITE MAY BE USED)
TO BE FABRICATED IN THE FIELD

I.D. D. D.

TYPICA

ADAPT PIPE TO SUIT

CAL FOOTING

FIG. A2.92

RESERVED

SCALE: 3"=1'-0"

FOR ALL BLDGS 3.2 SERIES

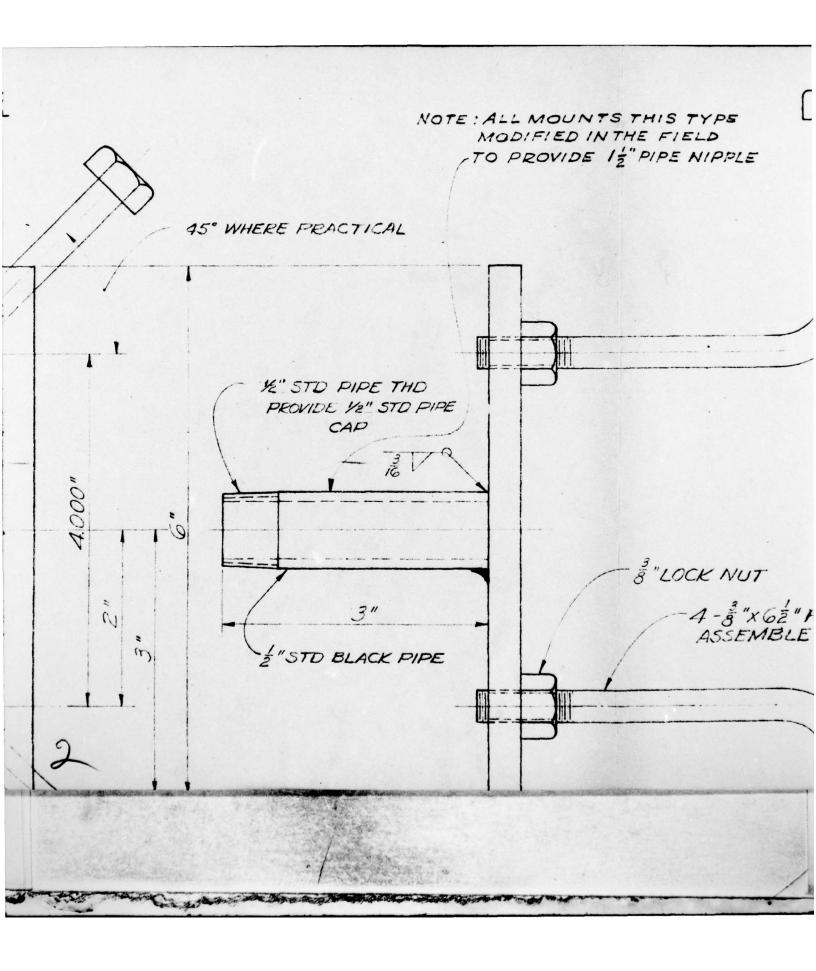
		REVISIONS	HOLMES & NARVER MCORPORATED ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES		
NO.	DATE				
1	3/23/51				
	5/4/51	AS BUILT AS SHOWN	CABLE ENTRANCE SLEEVE		
			J.F.E CH.LY DATE 3-27-50 SHEET NO. 3-27-50 5012		

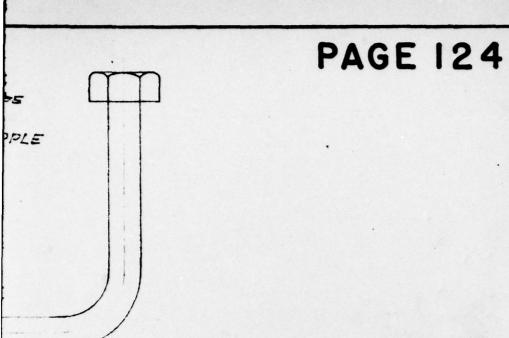
UNCLASSIFER



4 HOLES - DRILL & TAP

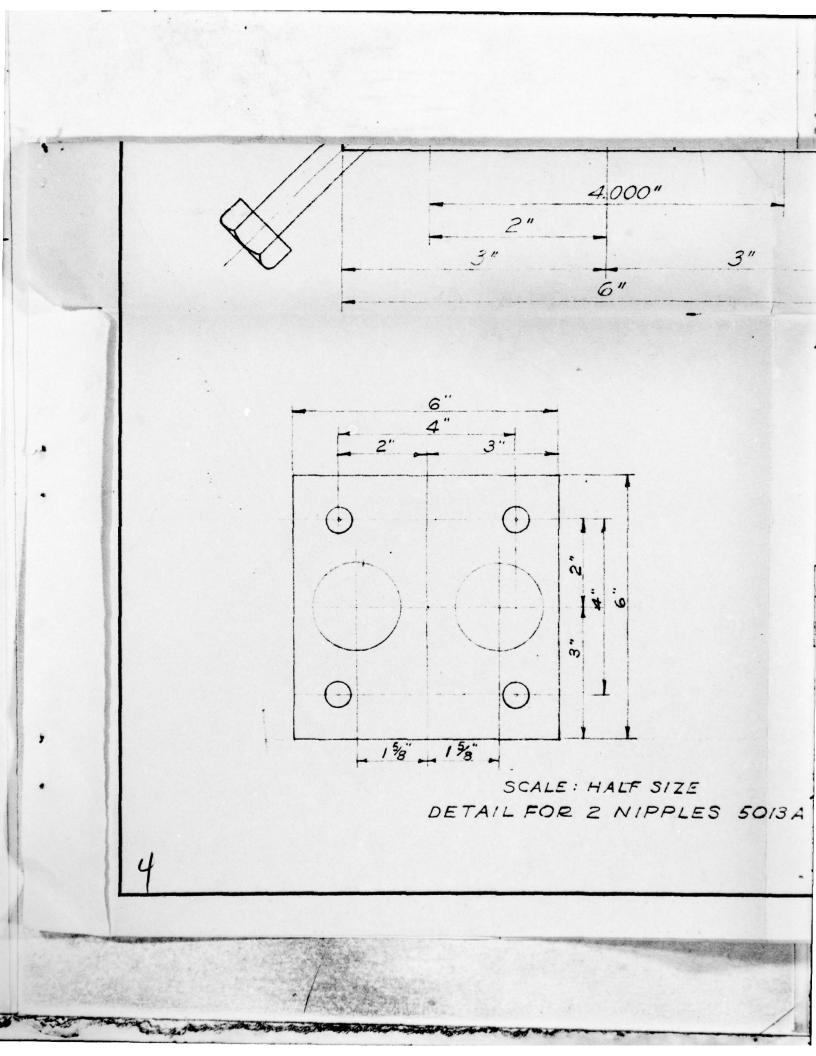


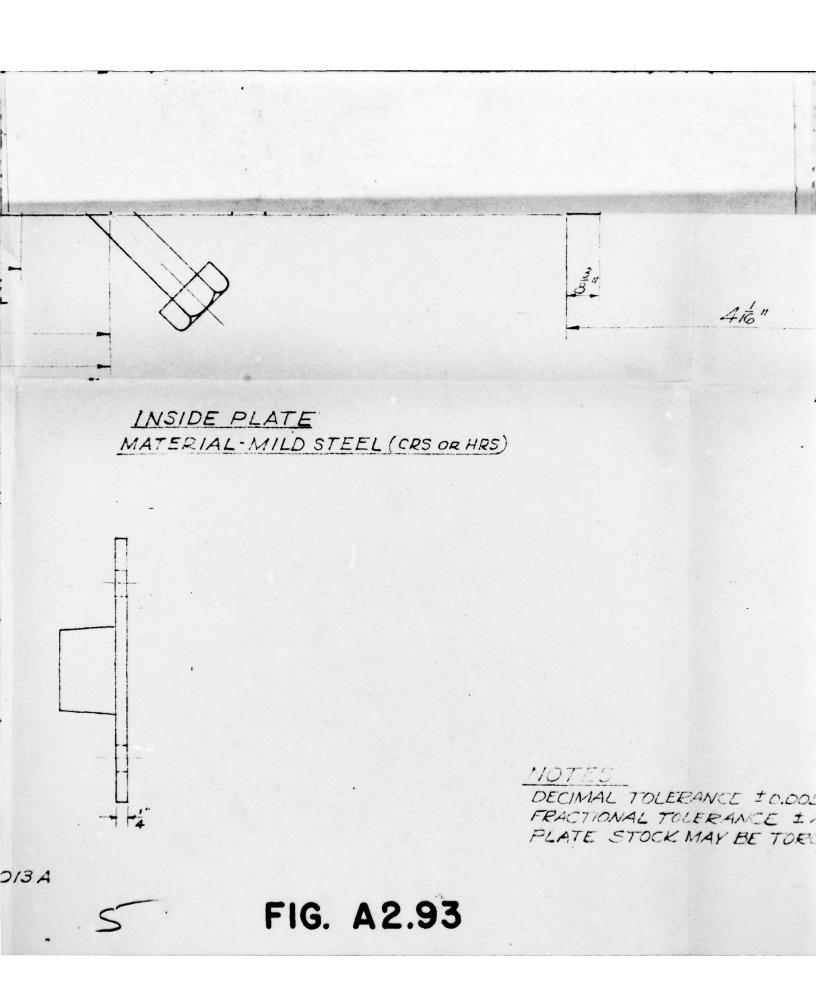


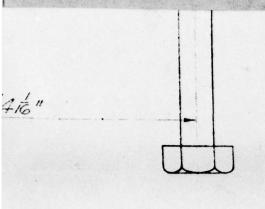


NUT

THE THE SERVICE OF TH









SCALE: FULL SCALE

FOR POURED IN PLACE CONCRETE

1001		REVISIONS	HOLMES & NARVER		
NO.	DATE	ATE DESCRIPTION			
1	3/20/5	CORRECTED	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES		
2	5/8/51	GENERAL REVISIONS AS BUILT AS SHOWN	FOR		
			DISPLACEMENT GAUGE DR. CH. DATE SHEET NO		
			JOB NO. APPROVED 5013		

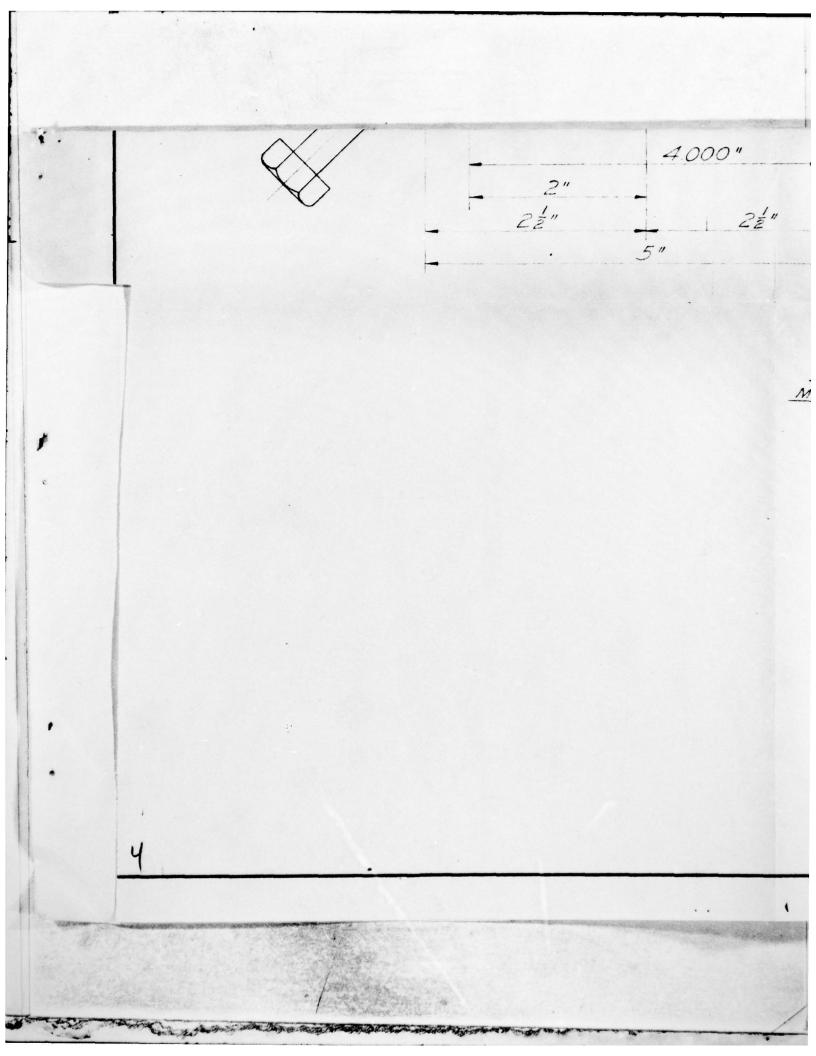
LE ±0.005" ANCE ± 1/32" BE TORCH CUT

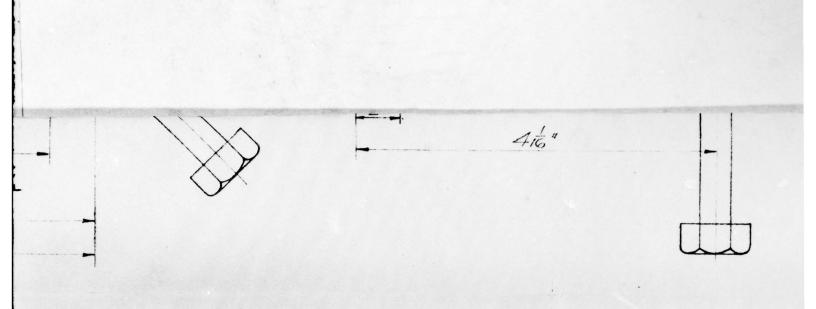
UNCLASSIFIED 2 holes-Drill & tap 3 holes equally spaced
Drill # tap # -28 - NF-2
Insert # "-28 x # " socket
head flat point set screws
Headless - (Erass) 1200 4 holes-Drill & tap

Blanchard grind or equal this face only -45° where practical # "lock nut -4-8 "x 62" Hex Head bolts Assemble in field

PAGE 125

ead bolts





INSIDE PLATE
MATERIAL - MILD STEEL (CR5 OR HR5)

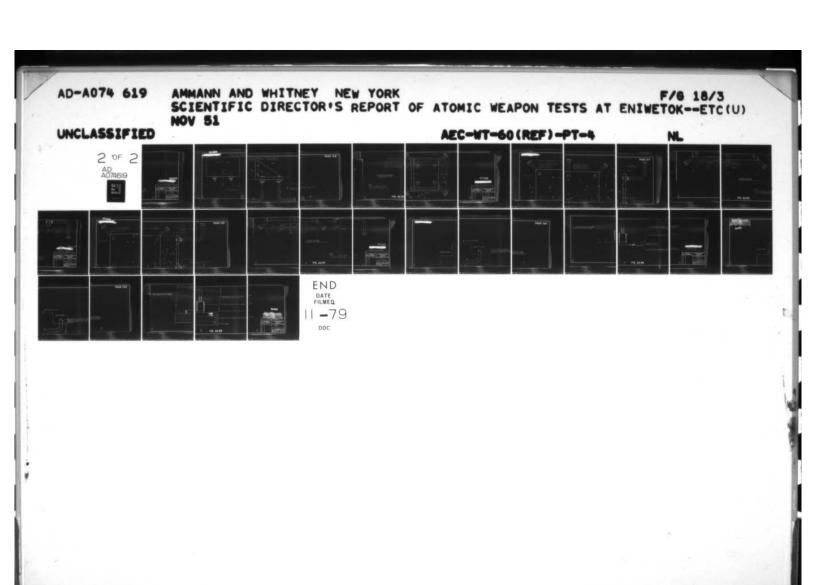
NOTE

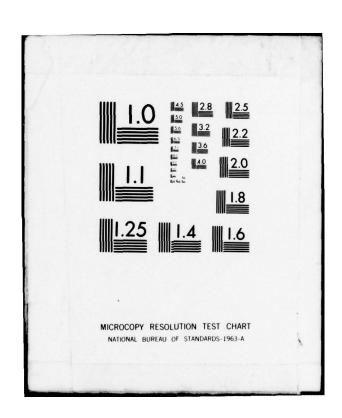
Decimal tolerance ±0.005

Fraction tolerance ±32"

Plate stock may be torch

FIG. A2.94





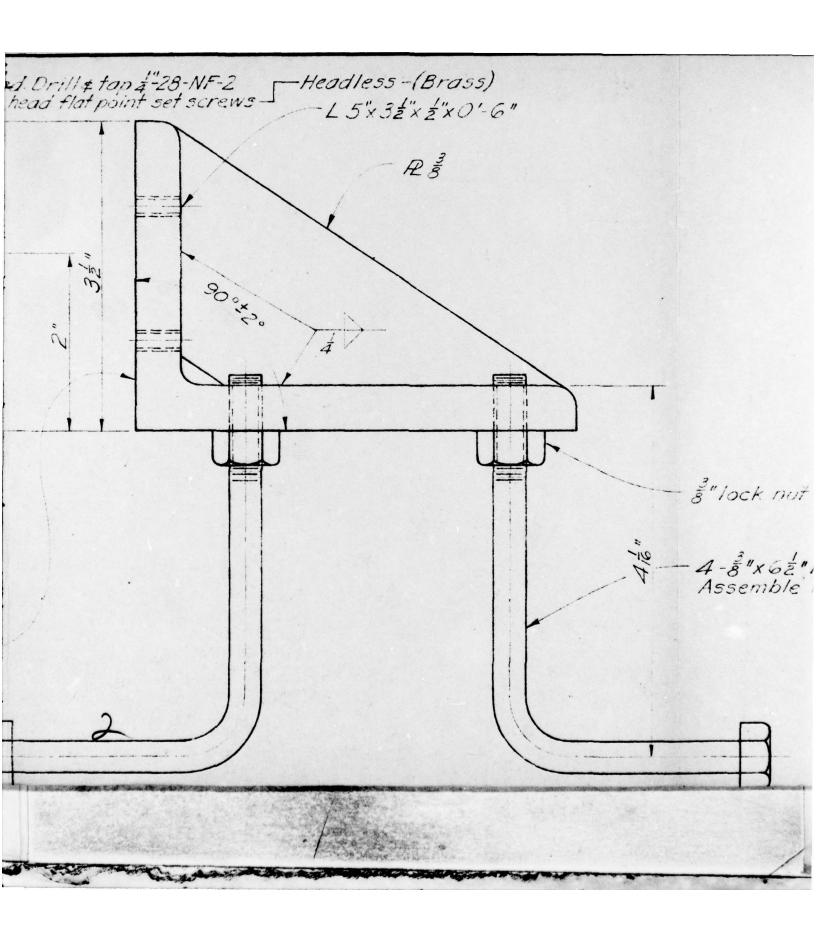
SCALE : FULL SCALE :

FOR POURED IN PLACE CONCRETE

±0.005 ± 3½" = torch cut

		REVISIONS	HOLMES & NARVER			
NO.	DATE	DATE DESCRIPTION	- INCORPORATED ENGINEERS			
	3/23/51 5/3/5/	Dels CORRECTED NOTATIONS Dels AS BUILT AS SHOWN	824 S. FIGUEROA ST. LOS ANGI			
			FOR			
			ACCELEROMETER			
			DR. CH. Y DATE 3-28-50 500			
		1	BAOF VITTA			

UNCLASSIFED 3 holes equally spaced to Insert 4"-28 x 2" socket hea 2.000" dia E C 6" Blanchard grind or equal this face only



PAGE 126

"lock nut

1-3"x62" Hex. Head bolts



45° where practical-

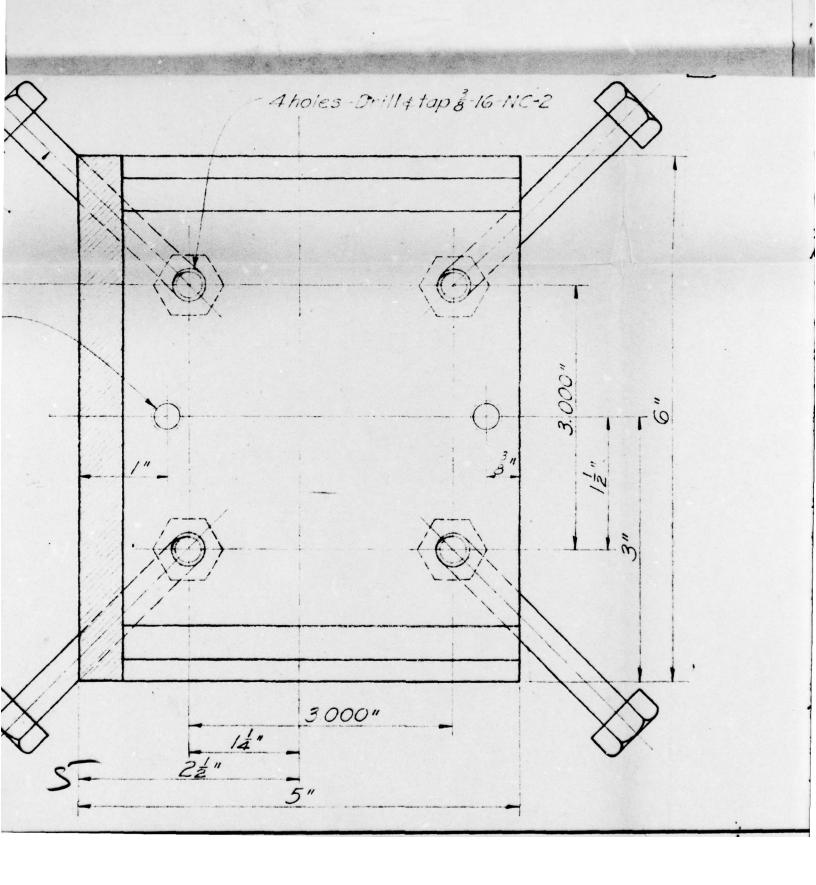
2 holes - Drill \$ tap 3"16-NC-2

INSIDE CLIP ANGLE

MATERIAL-MILD STEEL (CRS OF HRS)

NOTE
Decimal tolerance ± 0.005"
Fraction tolerance ± \$\frac{1}{2}\textsquare
Plate stock may be torch cut

FIG. A2.95



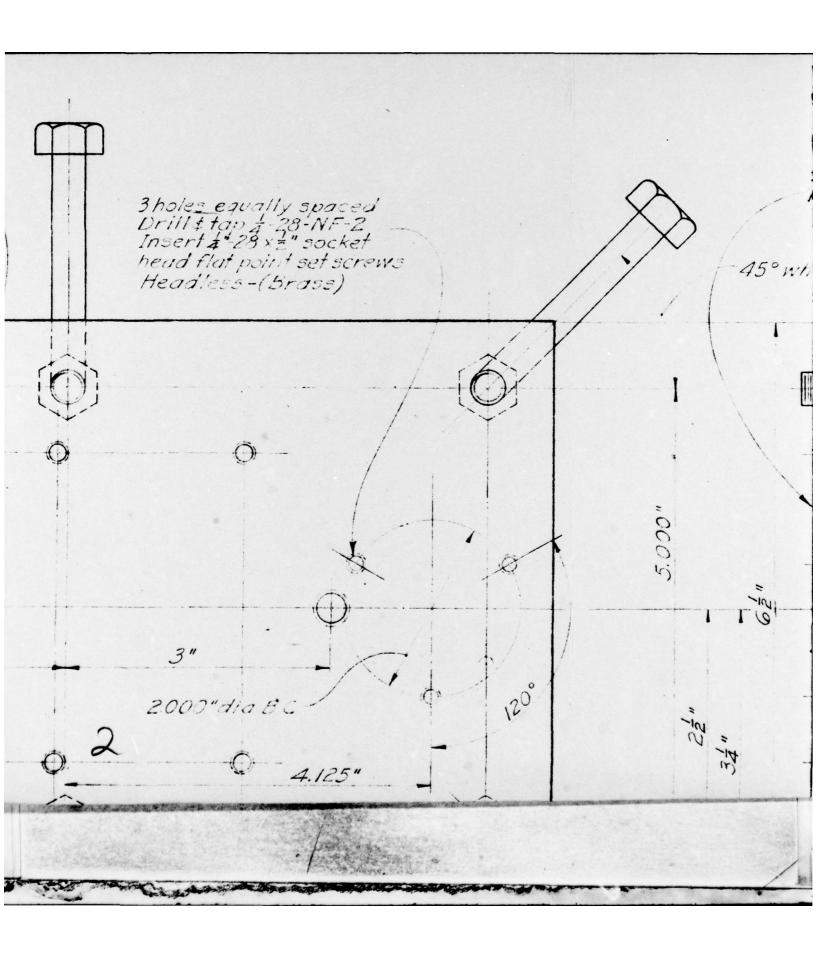


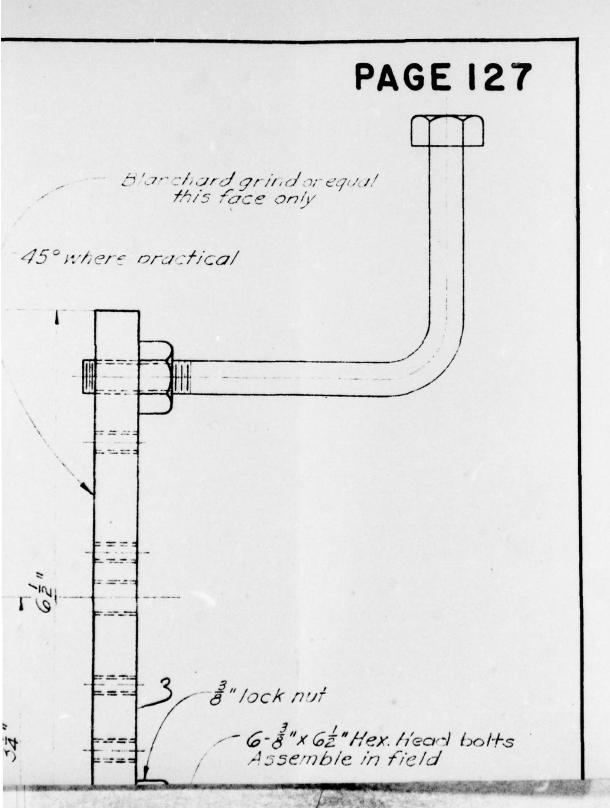
SCALE : FULL SCALE

FOR POURED IN PLACE CONCRETE

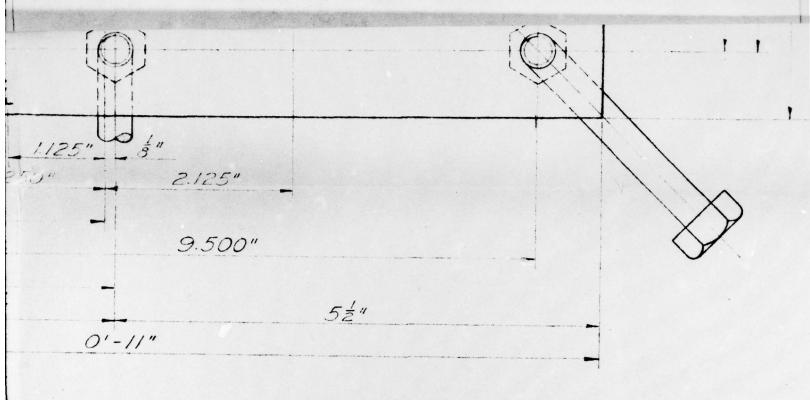
	-/11	REVISIONS	HOLMES & NARVER		
NO.	DATE	DESCRIPTION	INCORPORATED		
1	2/23/51	CORRECTED NOTATIONS AS BUILT AS SHOWN	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELE		
	5/6/51		MOUNT FOR ELECTRONIC ACCELEROMETER		
			DR. L.W.K. JOB NO. APPROVED. 840 F		

2 hcles - Drill \$ tap 3 -16-NC-2 10 holes - Drill & tap & "20-NC-2 Insert &"-20 x & "socket head flat point set screws Headless - (Brass) 6 holes-Drill + tap 3"





2.250" 4.375" 4³/₄"
5½"



INSIDE PLATE
MATERIAL-MILD STEEL (CRS OR HRS)

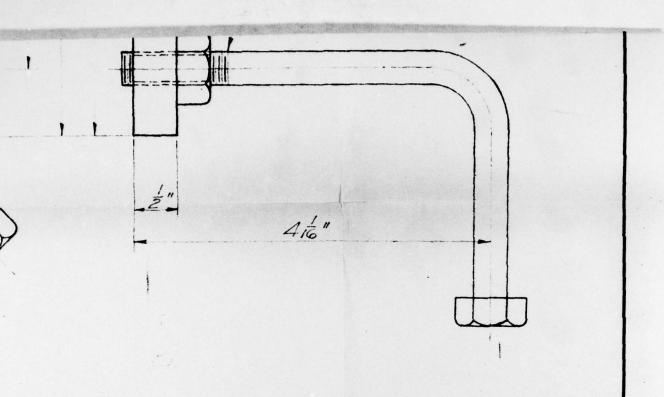
NOTE

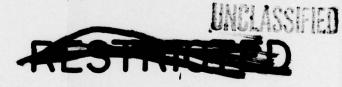
Decimal tolerance ± 0.00

Fraction tolerance ± \$\frac{1}{2}\$

Plate stock may be force

FIG. A2.96





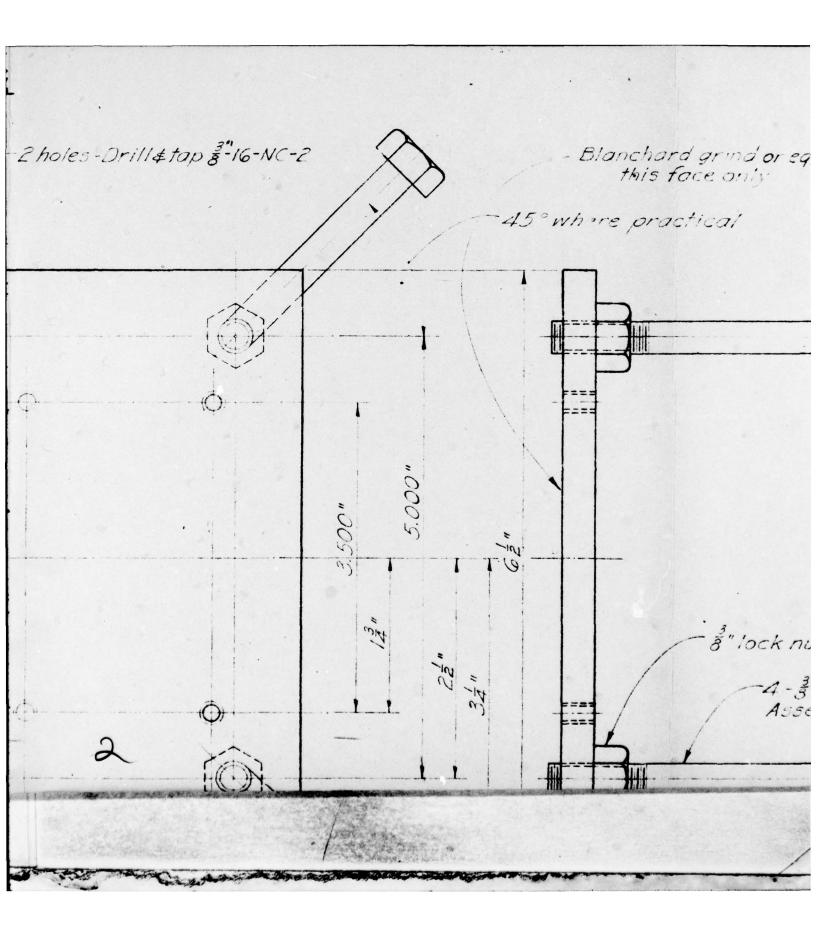
SCALE: FULL SCALE

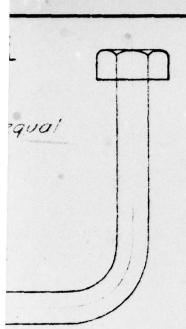
FOR POURED IN PLACE CONCRETE

REVISIONS			HOLMES & NARVER		
NO.	DATE	DESCRIPTION	- INCORPORATED - ENGINEERS		
1 3/23/5	CORRECTED	824 S. FIGUEROA ST. LOS ANGELES			
	5/6/0	AS BUILT AS SHOWN	MOUNT FOR SELF RECORDING AND ELECTRONIC ACCELEROMETER		
			DR. <u>L.W.K.</u> JOB NO. 840F	CH. LV DATE 3-2 APPROVED	7-50

ce = 0.005" nce = 32" be forch cut

UNCLASSIFIED 10 holes - Drill \$ tap \$"-20 - NC-2 Insert \$"-20 x \$" socket head flut point set screws Heidless - (Brass) 4 hoies-Drill + top

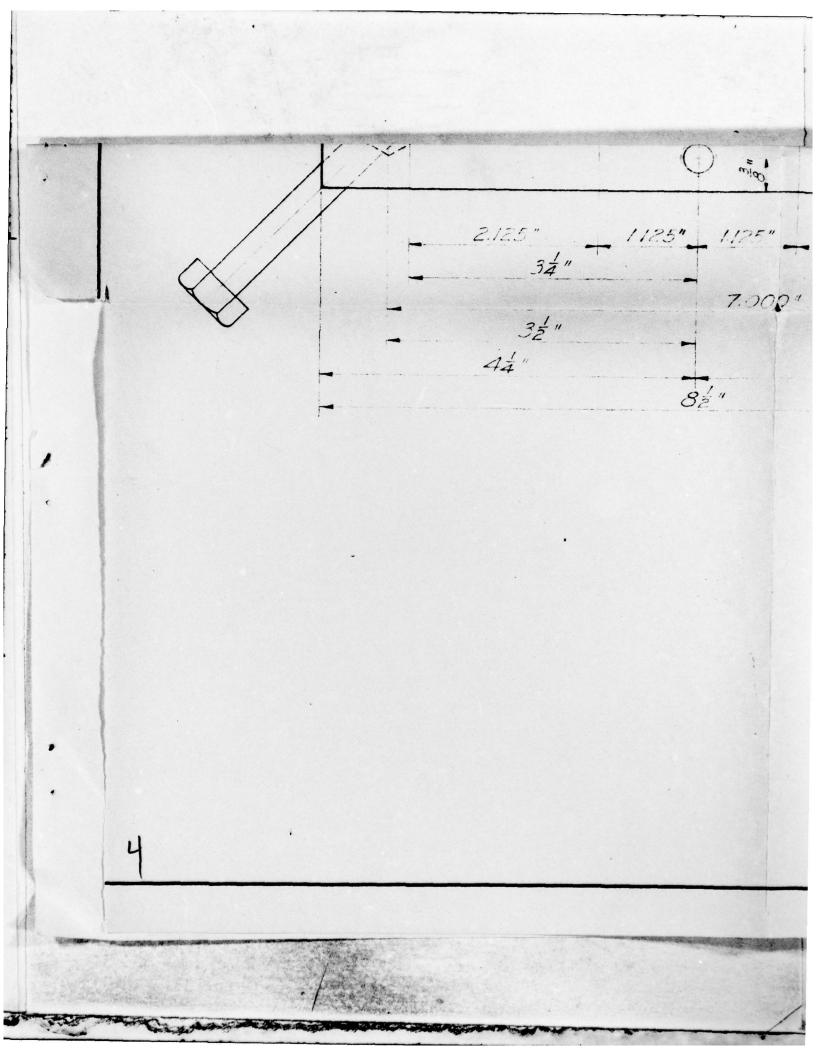


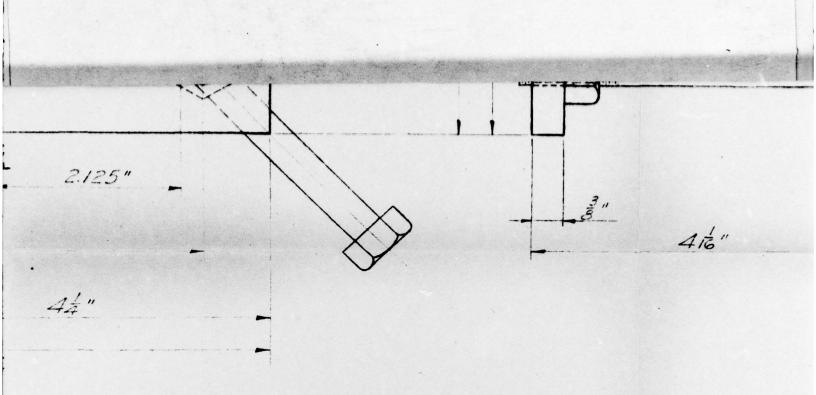


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nut

3 "x 6 2 " Hex. Head bolts semble in field





INSIDE PLATE

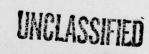
MATERIAL- MILD STEEL (CRS OR HRS)

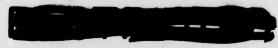
NOTE

Decimal tolerance ± 0.005"

Fraction tolerance ± 32"

Plate stock may be torch cut





SCALE : FULL SCALE

FOR POURED-IN-PLACE CONCRETE

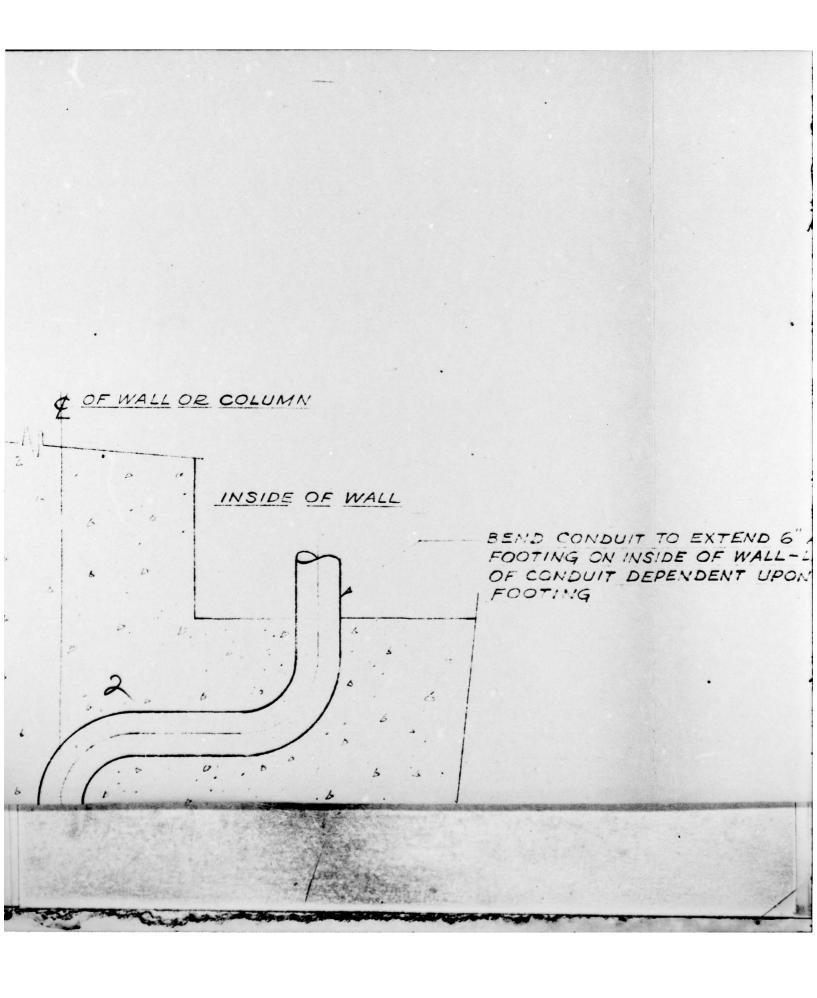
		REVISIONS	HOLMES & NARVER		
NO.	DATE	DESCRIPTION	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES		
1	3/23/51	CORRECTED			
	5 /6/51	AS BUILT AS SHOWER	MOUNT FOR SELF-RECORDING ACCELEROMETER		
			DR. CH. V BATE 3-28-50 SHEET NO. 3-28-50 5017		

2.005" rch cut

INCLASSHED

FINANCES.

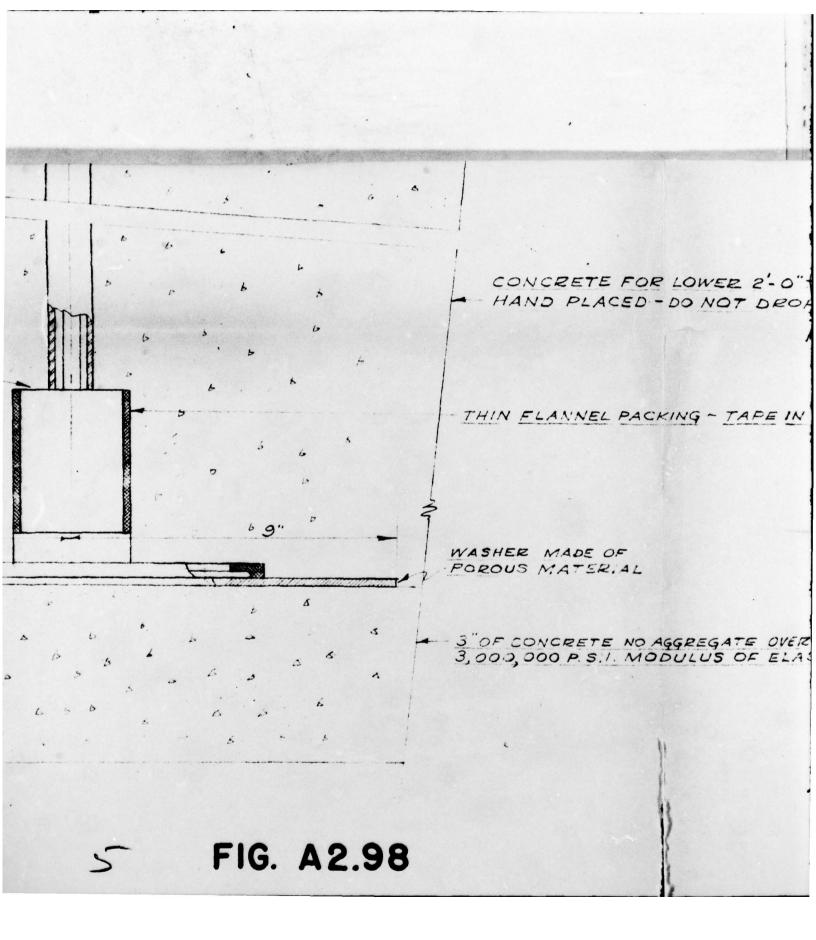
OUTSIDE OF WALL



PAGE 129

(TEND 6" ABOVE F WALL-LENGTH ENT UPON DEPTH OF

MHILE CONCRETE IS BEING POURED



E 2'-0"TO BE

TAPE IN PLACE

OF ELASTICITY



REVISIONS			HOLMES & NARVER		
NO.	DATE	DESCRIPTION	INCORPORATED		
1 5/	5/11.5	is built as shown.	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES		
			MOUNT		
			FOR		
			FOOTING PRESSURE		
			GAUGE		
			DR. CH. DATE SHEET NO.		



UNCLASSIFIED

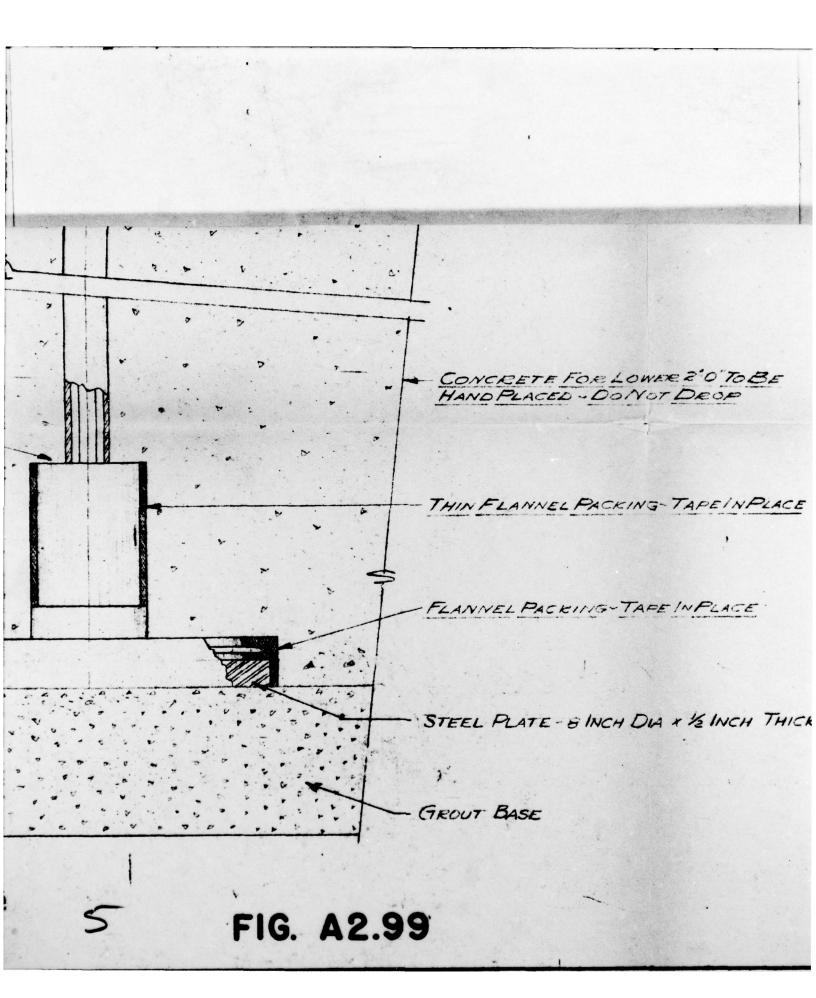
OUTSIDE OF WALL

LOF WALL OF COLUMN INSIDE OF WALL BENDCONDUIT TO EXTEND 6" AE
FOOTING ON INSIDE OF WALL-LENG
CONDUIT DEFENDENT UPON DEPTH
FOOTING

PAGE 130

KTEND 6"ABOVE WALL-LENGTH OF PON DEPTH OF

APPLY PRESSURE ON TOP OF GAUGE -WHILE CONGRETE IS BEING POURED



TOBE

NPLACE

ICE.

UNCLASSIFIED

CH THICK



REVISIONS			HOLMES & NARVER		
NO.	DATE DESCRIPTION		INCORPORATED		
,	3/23/51	CORRECTED	ENGINEERS 824 S. FIGUEROA ST. LOS ANGELES		
	5 /6/57	AS BUILT AS SHOWN	MOUNT FOR FOOTING PRESSURE GAUGE		
			THE NEW PROVED SHEET NO. 5019		